



SAFETY DATA SHEET

This safety data sheet complies with the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

XPU 18512 B
Supersedes Date: 10-Mar-2023

Revision date 21-Jun-2023
Revision Number 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name XPU 18512 B
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hardener
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Respiratory sensitisation	Category 1 - (H334)
Skin sensitisation	Category 1 - (H317)
Carcinogenicity	Category 2 - (H351)
Specific target organ toxicity — single exposure	Category 3 - (H335)
Category 3 Respiratory irritation	
Specific target organ toxicity — repeated exposure	Category 2 - (H373)

2.2. Label elements

Contains Methylenediphenyl diisocyanate

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Signal word
Danger

Hazard statements

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H332 - Harmful if inhaled.
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 - May cause respiratory irritation.
H351 - Suspected of causing cancer.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements - EU (§28, 1272/2008)

P260 - Do not breathe dust/fume/gas/mist/vapours/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P312 - Call a POISON CENTER or doctor if you feel unwell
P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor
P501 - Dispose of contents/ container to an approved waste disposal plant

Special provisions concerning the labelling of certain mixtures

As from 24 August 2023 adequate training is required before industrial or professional use.

Additional information

This product requires tactile warnings if supplied to the general public. This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

2.3. Other hazards

Contact with water (moisture) liberates carbon dioxide, which causes pressure increase in closed containers.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No (EU Index No)	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH registration number
Methylenediphenyl diisocyanate	(615-005-00-9) (615-034-00-7)	26447-40-5	20 - 25	Acute Tox. 4 (H332) Skin Irrit. 2 (H315)	Eye Irrit. 2 :: C>=5% Resp. Sens. 1 :: C>=0.1% Skin Irrit. 2 :: C>=5%	01-2119457015-45-xxxx

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	247-714-0			Eye Irrit. 2 (H319) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Carc. 2 (H351) STOT SE 3 (H335) STOT RE 2 (H373)	STOT SE 3 :: C>=5%	
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Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Notes

See section 16 for more information

Chemical name	Notes
Methylenediphenyl diisocyanate - 26447-40-5	C,2

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	May cause allergic respiratory reaction. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Get immediate medical attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	May produce an allergic reaction. Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Use personal protective equipment as required. See section 8 for more information. Avoid breathing vapours or mists.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/or wheezing. Itching. Rashes. Hives. May cause redness and tearing of the eyes.
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Burning sensation. Difficulty in breathing.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by inhalation. May cause sensitisation by skin contact.

Hazardous combustion products Carbon oxides. Carbon dioxide (CO₂). Nitrogen oxides (NO_x). Hydrogen cyanide. Isocyanates. Silicon dioxide. Thermal decomposition can lead to release of irritating and toxic gases and vapours.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapours or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Do NOT close container (evolution of carbon dioxide - CO₂). Keep wet and put outdoors in a secured place for a few days. Then dispose of according to local / national regulations (see Section 13). Dyke far ahead of liquid spill for later disposal. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up 2%, Liquid dishwashing soap, a mixture of 90% water and 8-10% sodium carbonate. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

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Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Please also refer to the SDS for the other component(s) of the kit. This product is part of a kit. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse. Avoid breathing vapours or mists.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children. Protect from moisture.

Recommended storage temperature Keep at temperatures between 10 and 35 °C.

7.3. Specific end use(s)

Specific use(s)
Hardener.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Methylenediphenyl diisocyanate 26447-40-5	-	TWA: 0.02 mg/m ³ STEL: 0.07 mg/m ³ Sen+

Chemical name	European Union	Ireland	United Kingdom
Methylenediphenyl diisocyanate 26447-40-5	-	1 µmol/mol Creatinine (urine - urinary Diamine post task)	-

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC)

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

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Personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles). Eye protection must conform to standard EN 166.
Hand protection	Wear suitable gloves. Gloves must conform to standard EN 374. Recommended Use: Nitrile rubber. Viton™. Unsuitable protective clothing. Natural rubber. Disposable gloves. Glove thickness > 0.7mm. The breakthrough time for the mentioned glove material is in general greater than 480 min. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	In case of inadequate ventilation wear respiratory protection. During spraying wear suitable respiratory equipment.
Recommended filter type:	Wear a respirator conforming to EN 140 with Type A/P2 filter or better. Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Colour	Beige
Odour	No information available.
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	
Initial boiling point and boiling range	No data available	None known
Flammability	Not applicable for liquids	
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	219 °C	CC (closed cup)
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	No data available	Not applicable
Kinematic viscosity	No data available	None known
Dynamic viscosity	20000 - 32000 mPa s	Spindle A7 @ 20 rpm @ 23 °C
Water solubility	Immiscible in water.	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk Density	No data available	
Density	1.18 g/cm ³	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available
VOC content	No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

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9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Contact with water (moisture) liberates carbon dioxide, which causes pressure increase in closed containers. Exothermic reaction with. Amines. Alcohols.

Hazardous polymerisation Hazardous polymerisation may take place during a fire due to heat. Closed containers could violently rupture.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. Protect from moisture.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause sensitisation in susceptible persons. (based on components). May cause irritation of respiratory tract. Harmful by inhalation.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause sensitisation by skin contact. Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. May cause additional

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affects as listed under "Inhalation". Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Coughing and/ or wheezing. Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) >5000 mg/kg
ATEmix (dermal) 7,440.70 mg/kg
ATEmix (inhalation-gas) >20000 ppm
ATEmix (inhalation-dust/mist) 2.17 mg/l
ATEmix (inhalation-vapour) >20 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Methylenediphenyl diisocyanate	>10000 mg/kg (Rattus)	> 10000 mg/kg (Oryctolagus cuniculus)	=490 mg/m ³ (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitisation May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component Information

Methylenediphenyl diisocyanate (26447-40-5)

Method	Species	Results
	in vivo	Limited evidence of a carcinogenic effect

Chemical name	European Union
Methylenediphenyl diisocyanate	Carc. 2

Reproductive toxicity Based on available data, the classification criteria are not met.

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STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

Note: PC-ADH-8 Multi-component adhesives and sealants Please also refer to the SDS for the other component(s) of the kit This product is part of a kit

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Methylenediphenyl diisocyanate 26447-40-5	EC50: =3230mg/L (96h, Skeletonema costatum)	-	-	EC50: >1000mg/L (24h, Daphnia magna)		

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Methylenediphenyl diisocyanate	4.5

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

12.6. Endocrine disrupting properties

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Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
Waste codes / waste designations according to EWC	16 05 05 gases in pressure containers other than those mentioned in 16 05 04. Waste codes should be assigned by the user based on the application for which the product was used.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10*: Packaging containing residues of or contaminated by dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

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Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	CAS No	Restricted substance per REACH Annex XVII
Methylenediphenyl diisocyanate	26447-40-5	56. 74.
Diisocyanates	--	74

If product supplied to the general public with substance $\geq 0.1\%$, then gloves must be provided with the product. **74** If product supplied to the industrial or professional users with total monomeric diisocyanates $\geq 0.1\%$, then its packaging must mention "As from 24 August 2023 adequate training is required before industrial or professional use".

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

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Full text of H-Statements referred to under section 3

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 - May cause respiratory irritation
H351 - Suspected of causing cancer
H373 - May cause damage to organs through prolonged or repeated exposure

Notes relating to the identification, classification and labelling of substances

Note C: Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers

Notes relating to the classification and labelling of mixtures

Note 2 : The concentration of isocyanate stated is the percentage by weight of the free monomer calculated with reference to the total weight of the mixture

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 21-Jun-2023

Indication of changes

Revision note SDS sections updated, 1, 2, 3, 5, 7, 9, 11, 12, 15.

Training Advice When working with hazardous materials, regular training of operators is required by law AS FROM 24 AUGUST 2023 ADEQUATE TRAINING IS REQUIRED BEFORE INDUSTRIAL OR PROFESSIONAL USE For further information, please contact:
<https://www.safeusediisocyanates.eu/>

Further information No information available

This material safety data sheet complies with requirements of UK REACH Regulations (SI 2019/758 as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet