

XPU 18539M A
Supersedes Date: 28-May-2020Revision date 22-Jul-2021
Revision Number 2.01**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**Product Name XPU 18539M A
Pure substance/mixture Mixture**1.2. Relevant identified uses of the substance or mixture and uses advised against**Recommended use Resin.
Uses advised against None known**1.3. Details of the supplier of the safety data sheet**Company Name
Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
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E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone numberUnited Kingdom +44 (1785) 272650
Ireland +353 (1) 8624900 (Monday- Friday 9am-5pm)**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture**

Regulation (EC) No 1272/2008

Skin sensitisation	Category 1A - (H317)
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2.2. Label elements

Contains : Fatty acids, C18, unsaturated, dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine; Piperazine

**Signal word**

Warning

Hazard statements

H317 - May cause an allergic skin reaction.

Precautionary Statements - EU (§28, 1272/2008)P261 - Avoid breathing dust/fume/gas/mist/vapours/spray
P280 - Wear protective gloves
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
P362 + P364 - Take off contaminated clothing and wash it before reuse

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P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

Please refer also to Safety Data Sheet of Part B.

2.3. Other hazards

May be harmful if swallowed.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No.	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH registration number
Polypropylene glycol	-	25322-69-4	15 - 25	Acute Tox. 4 (H302)		01-2119457556-29-xxxx
Piperazine	203-808-3	110-85-0	0.1 - <1	Skin Corr. 1B (H314) Dam. 1 (H318) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Repr. 2 (H361fd) Flam. Sol. 1 (H228)		01-2119480384-35-XXXX
Quartz	238-878-4	14808-60-7	0.1 - <1	^		[4]
Fatty acids, C18, unsaturated, dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine	605-296-0	162627-17-0	0.1 - <1	Skin Sens. 1A (H317)		01-2119970640-38-XXXX
Propylene glycol monomethyl ether	203-539-1	107-98-2	0.1 - <1	STOT SE 3 (H336) Flam. Liq. 3 (H226)		01-2119457435-35-xxxx
Solvent naphtha, petroleum, light aromatic	265-199-0	64742-95-6	0.1 - <1	STOT SE 3 (H335) STOT SE 3 (H336) Asp. Tox. 1 (H304) Aquatic Chronic 2 (H411) (EUH066) Flam. Liq. 2 (H225)		01-2119486773-24-XXXX

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NOTE [4] - This substance is exempted from registration according to the provisions of Article 2(7)(a) and Annex IV of REACH NOTE [5] - This substance is exempted from registration according to the provisions of Article 2(7)(a) and Annex V of REACH

Full text of H- and EUH-phrases: see section 16

Note: ^ indicates not classified, however, the substance is listed in section 3 as it has an OEL

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by skin contact.

Hazardous combustion products Carbon oxides. Carbon monoxide. Carbon dioxide (CO₂). Thermal decomposition can lead to release of irritating and toxic gases and vapours.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse. Please refer also to Safety Data Sheet of Part B.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children. Keep from freezing.

7.3. Specific end use(s)

Specific use(s)
Resin.

Identified uses

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Limestone 1317-65-3	-	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³
Piperazine 110-85-0	TWA: 0.1 mg/m ³ STEL: 0.3 mg/m ³	TWA: 0.1 mg/m ³ STEL: 0.3 mg/m ³

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		Capable of causing occupational asthma
Quartz 14808-60-7	TWA: 0.1 mg/m ³	TWA: 0.1 mg/m ³
1,2-Propylene glycol 57-55-6	-	TWA: 150 ppm TWA: 474 mg/m ³ TWA: 10 mg/m ³ STEL: 450 ppm STEL: 1422 mg/m ³ STEL: 30 mg/m ³
Propylene glycol monomethyl ether 107-98-2	TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 568 mg/m ³ *	TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³ Sk*
Solvent naphtha, petroleum, light aromatic 64742-95-6	-	TWA: 25 ppm 120 mg/m ³

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Piperazine (110-85-0)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	0.1 mg/m ³	
worker Long term Local health effects	Inhalation	0.3 mg/m ³	
worker Long term Systemic health effects	Dermal	0.014 mg/kg bw/d	
worker Short term Systemic health effects	Dermal	0.042 mg/kg bw/d	

Quartz (14808-60-7)			
Propylene glycol monomethyl ether (107-98-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Short term Systemic health effects	Inhalation	553.5 mg/m ³	
worker Short term Local health effects	Inhalation	553.5 mg/m ³	
worker Long term Systemic health effects	Dermal	183 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	369 mg/m ³	

Derived No Effect Level (DNEL)			
Piperazine (110-85-0)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Oral	1.5 mg/kg bw/d	

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Propylene glycol monomethyl ether (107-98-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	78 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	43.9 mg/m ³	
Consumer Long term Systemic health effects	Oral	33 mg/kg bw/d	

Predicted No Effect Concentration (PNEC) No information available.

Predicted No Effect Concentration (PNEC)	
Piperazine (110-85-0)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	1.25 mg/l
Marine water	0.125 mg/l
Microorganisms in sewage treatment	54 mg/l
Freshwater sediment	4.5 mg/kg dry weight
Marine sediment	0.45 mg/kg dry weight
Soil	11.5 mg/kg dry weight

Propylene glycol monomethyl ether (107-98-2)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10 mg/l
Marine water	1 mg/l
Sewage treatment plant	100 mg/l
Freshwater sediment	52.3 mg/kg dry weight
Marine sediment	5.2 mg/kg dry weight
Soil	4.59 mg/kg dry weight

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection

Hand protection

Skin and body protection

Respiratory protection

Wear safety glasses with side shields (or goggles).
 Wear suitable gloves. Gloves must conform to standard EN 374. Recommended Use: Nitrile rubber. Viton™. Unsuitable protective clothing. Natural rubber. Disposable gloves. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The breakthrough time for the mentioned glove material is in general greater than 480 min.
 Wear suitable protective clothing.
 No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Viscous
Colour Grey
Odour No information available
Odour threshold No information available

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Property	Values	Remarks • Method
pH	No data available	
pH (as aqueous solution)	No data available	
Melting point / freezing point	No data available	
Initial boiling point and boiling range	No data available	
Flash point	> 100 °C	
Evaporation rate	No data available	
Flammability	Not applicable for liquids .	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	No data available	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	25000 - 45000 mPa s	@ 23 °C
Explosive properties	No data available	
Oxidising properties	No data available	

9.2. Other information

Solid content (%)	No information available
VOC Content (%)	
Density	1.57 g/cm ³

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	No information available.
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10.2. Chemical stability

Stability	Stable under normal conditions.
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Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	None under normal processing.
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10.4. Conditions to avoid

Conditions to avoid	Do not freeze.
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10.5. Incompatible materials

Incompatible materials	None known based on information supplied.
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10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

Inhalation	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Skin contact	May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).
Ingestion	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	2,300.90 mg/kg
ATEmix (dermal)	9,059.40 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Polypropylene glycol 25322-69-4	LD50 >500<2000 mg/kg (Rattus)	LD50 > 3000 mg/kg (Oryctolagus cuniculus) OECD 402	
Piperazine 110-85-0	=2500 mg/kg (Rattus)	= 3500 mg/kg (Oryctolagus cuniculus)	
Quartz 14808-60-7	>2000 mg/kg (Rattus)		
Fatty acids, C18, unsaturated, dimers, reaction products with N,N-dimethyl-1,3-propanediam ine and 1,3-propanediamine 162627-17-0	LD50 >5000 mg/kg (rattus)		
Propylene glycol monomethyl ether 107-98-2	>3500 mg/Kg (Rattus)	>2000 mg/Kg (Rattus)	>7559 ppm (Rattus) 6 h
Solvent naphtha, petroleum, light aromatic 64742-95-6	=8400 mg/kg (Rattus)	> 2000 mg/kg (Oryctolagus cuniculus)	=3400 ppm (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

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Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation May cause sensitisation by skin contact.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Chemical name	European Union
Solvent naphtha, petroleum, light aromatic 64742-95-6	Muta. 1B

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as reproductive toxins.

Chemical name	European Union
Piperazine 110-85-0	Repr. 2

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

Note: Please refer also to Safety Data Sheet of Part B
PC-ADH-8 Multi-component adhesives and sealants

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Polypropylene glycol 25322-69-4	EC0 (72h) > 100 mg/l	LC 50 (96h) > 100 mg/l	-	EC50 (48h) > 100 mg/l		

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	(Desmodemus subspicatus) OECD 201	(Poecilla reticulata) OECD 203		(Daphnia magna) OECD 202		
Piperazine 110-85-0	-	LC50: >10000mg/L (96h, Lepomis macrochirus)	EC50 = 430 mg/L 30 min	EC50 96 h = 31 mg/L (Daphnia magna)		
Propylene glycol monomethyl ether 107-98-2	-	LC50: 4600 - 10000mg/L (96h, Leuciscus idus) LC50: =20.8g/L (96h, Pimephales promelas)	-	EC50: =23300mg/L (48h, Daphnia magna)		
Solvent naphtha, petroleum, light aromatic 64742-95-6	-	LC50: =9.22mg/L (96h, Oncorhynchus mykiss)	-	EC50 48 h = 3.2 mg/L (Daphnia magna)		

12.2. Persistence and degradability

Persistence and degradability No information available.

Component Information

Piperazine (110-85-0)

Method	Exposure time	Value	Results
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	65%	Readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient	Bioconcentration factor (BCF)
Piperazine 110-85-0	-	3.9
Quartz 14808-60-7	-	0
Propylene glycol monomethyl ether 107-98-2	-0.437	2

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment

Chemical name	PBT and vPvB assessment
Polypropylene glycol 25322-69-4	The substance is not PBT / vPvB
Piperazine 110-85-0	The substance is not PBT / vPvB
Fatty acids, C18, unsaturated, dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine 162627-17-0	The substance is not PBT / vPvB
Propylene glycol monomethyl ether	The substance is not PBT / vPvB

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107-98-2	
Solvent naphtha, petroleum, light aromatic 64742-95-6	The substance is not PBT / vPvB

12.6. Other adverse effects

Other adverse effects No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
Waste codes / waste designations according to EWC / AVV	15 01 10*: Packaging containing residues of or contaminated by dangerous substances. 16 03 03* inorganic wastes containing hazardous substances. 16 05 05 gases in pressure containers other than those mentioned in 16 05 04. Waste codes should be assigned by the user based on the application for which the product was used.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10*: Packaging containing residues of or contaminated by dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: Keep from freezing.

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	NP
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

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Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

EUH066 - Repeated exposure may cause skin dryness or cracking

H225 - Highly flammable liquid and vapour

H226 - Flammable liquid and vapour

H228 - Flammable solid

H302 - Harmful if swallowed

H304 - May be fatal if swallowed and enters airways

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

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H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child
H411 - Toxic to aquatic life with long lasting effects

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue

Key literature references and sources for data

No information available

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Indication of changes

Revision note SDS sections updated: 3.

Training Advice When working with hazardous materials, regular training of operators is required by law

Further information No information available

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet