



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

EVO-STIK EPOXY CONTROL - HARDENER
Supersedes Date: 24-Jun-2021

Revision date 02-Feb-2023
Revision Number 1.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK EPOXY CONTROL - HARDENER

Other means of identification

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Curing chemical

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik SA
420 rue d'Estienne d'Orves
92700 Colombes
FRANCE
Tel: +33 (0)1 49 00 90 00

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

Ireland **NPIC - National Poison Information Centre**
Members of the Public: +353 (01) 8092166 (8.00 am to 10.00 pm - 7 days a week)
Healthcare Professionals: +353 (01) 8092566 (24 hour service)

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)

Europe 112

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitisation	Category 1 - (H317)
Chronic aquatic toxicity	Category 2 - (H411)

2.2. Label elements

Contains Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine

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Signal word
Danger

Hazard statements

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P273 - Avoid release to the environment
P280 - Wear protective gloves and eye/face protection
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor
P391 - Collect spillage
P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other hazards

Toxic to aquatic life.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No (EU Index No).	CAS No.	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	REACH registration number
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine 80 - 100 %	500-191-5	68082-29-1	Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)	-	-	-	01-2119972320-44-xxxx

Full text of H- and EUH-phrases: see section 16

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Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine	500-191-5	68082-29-1	-	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Chemical name	CAS No	SVHC candidates
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine	68082-29-1	

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Get immediate medical attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

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5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by skin contact.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. See section 8 for more information.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Ensure adequate ventilation.

General hygiene considerations Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

7.3. Specific end use(s)

Specific use(s)
Curing chemical.

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Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine (68082-29-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	3.9 mg/m ³	
worker Long term Systemic health effects	Dermal	1.1 mg/kg bw/d	

Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine (68082-29-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.004 mg/l
Freshwater - intermittent	0.043 mg/l
Sewage treatment plant	3.84 mg/l
Freshwater sediment	
Marine sediment	

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Please refer also to Safety Data Sheet of Part A.

Personal protective equipment

Eye/face protection

Hand protection

Wear safety glasses with side shields (or goggles).

Wear suitable gloves: Nitrile rubber, Butyl rubber. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374. Gloves must conform to standard EN 374

Skin and body protection

Respiratory protection

Suitable protective clothing.

Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Colour Amber

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Odour	Ammonia.	
Odour threshold	No information available	
Property	Values	Remarks • Method
Melting point / freezing point	Not applicable . °C	None known
Initial boiling point and boiling range	300 °C	
Flammability	Not applicable for liquids .	
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	> 200 °C	
Autoignition temperature	335 °C	None known
Decomposition temperature		None known
pH	11	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	15 Pa.s	@ 25 °C
Water solubility	No data available.	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk Density	No data available	
Density	0.97 g/cm ³	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available	
VOC content		No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

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10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Thermal decomposition can lead to release of toxic/corrosive gases and vapours. Ammonia. Amines.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. May cause sensitisation by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine	>2000 mg/kg (Rattus)	> 2000 mg/kg (Rattus)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious

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damage to eyes.

Respiratory or skin sensitisation May cause sensitisation by skin contact.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine 68082-29-1	ErC50 (72h) = 4.34 mg/L (Pseudokirchneriella subcapitata) OECD 201	LC50 (96h) =7.07mg/L (96h, Danio rerio) OECD 203	-	EC50 (48h) = 7,07 mg/l (Daphnia magna) OECD 202		

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

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12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of contents/ container to an approved landfill.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC 15 01 10*: Packaging containing residues of or contaminated by dangerous substances. 16 03 03* inorganic wastes containing hazardous substances. 16 05 05 gases in pressure containers other than those mentioned in 16 05 04. Waste codes should be assigned by the user based on the application for which the product was used.

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1 UN number or ID number

UN3082

14.2 Proper Shipping Name

Environmentally hazardous substances, liquid, n.o.s (Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine)

14.3 Transport hazard class(es)

9

Labels

9

14.4 Packing group

III

Description

UN3082, Environmentally hazardous substances, liquid, n.o.s (Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine), 9, III, (-)

14.5 Environmental hazards

Yes

14.6 Special Provisions

274, 335, 601, 375

Classification code

M6

Tunnel restriction code

(-)

Limited quantity (LQ)

5 L

ADR Hazard Id (Kemmler Number)

90

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IMDG

14.1 UN number or ID number	UN3082
14.2 Proper Shipping Name	Environmentally hazardous substances, liquid, n.o.s (Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine)
14.3 Transport hazard class(es)	9
14.4 Packing group	III
Description	UN3082, Environmentally hazardous substances, liquid, n.o.s (Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine), 9, III, Marine Pollutant
14.5 Marine pollutant	P
14.6 Special Provisions	274, 335, 969
Limited Quantity (LQ)	5 L
EmS-No	F-A, S-F
14.7 Maritime transport in bulk according to IMO instruments	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN3082
14.2 Proper Shipping Name	Environmentally hazardous substances, liquid, n.o.s (Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine)
14.3 Transport hazard class(es)	9
14.4 Packing group	III
Description	UN3082, Environmentally hazardous substances, liquid, n.o.s (Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine), 9, III
14.5 Environmental hazards	Yes
14.6 Special Provisions	A97, A158, A197
Limited quantity (LQ)	30 kg G
ERG Code	9L

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	CAS No	Restricted substance per REACH Annex XVII
Fatty acids, C18-unsaturated, dimers, polymers with tall-oil fatty acids and triethylenetetramine	68082-29-1	

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

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Dangerous substance category per Seveso Directive (2012/18/EU)
E2 - Hazardous to the Aquatic Environment in Category Chronic 2

Ozone-depleting substances (ODS) regulation (EC) 1005/2009
Not applicable

Persistent Organic Pollutants
Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H411 - Toxic to aquatic life with long lasting effects

SVHC: Substances of Very High Concern for Authorisation:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Chemicals

vPvB: Very Persistent and very Bioaccumulative (vPvB) Chemicals

STOT RE: Specific target organ toxicity - Repeated exposure

STOT SE: Specific target organ toxicity - Single exposure

EWC: European Waste Catalogue

LOW: List of Wastes (see <http://ec.europa.eu/environment/waste/framework/list.htm>)

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA: International Air Transport Association

ICAO: ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air

IMDG: International Maritime Dangerous Goods

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

Legend SECTION 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
AGW	Occupational exposure limit value	BGW	Biological limit value
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method

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Skin sensitisation	Calculation method
mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
NIOSH (National Institute for Occupational Safety and Health)
Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications
Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
Organisation for Economic Co-operation and Development Screening Information Data Set

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Revision note 2 3 8 9 10 11 12 14 15 16
Training Advice When working with hazardous materials, regular training of operators is required by law
Further information No information available

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet