



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

**EVO-STIK EPOXY RAPID - HARDENER**  
Supersedes Date: 02-Mar-2022

Revision date 26-Sep-2023  
Revision Number 1.06

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product Name EVO-STIK EPOXY RAPID - HARDENER

Pure substance/mixture Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives Curing chemical

Uses advised against None known

### 1.3. Details of the supplier of the safety data sheet

#### Company Name

Bostik Limited  
Common Rd  
ST16 3EH  
Stafford UK  
Tel: +44 (1785) 27 26 25  
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

### 1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)  
NHS: 111

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Chronic aquatic toxicity	Category 3 - (H412)

### 2.2. Label elements

Contains Poly[oxy(methyl-1,2-ethanediyl)], a-hydro-w-hydroxy-, ether with 2,2-bis(hydroxymethyl)1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether; 1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-



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## Signal word

Warning

## Hazard statements

H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H412 - Harmful to aquatic life with long lasting effects.

## Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand  
P102 - Keep out of reach of children  
P264 - Wash face, hands and any exposed skin thoroughly after handling  
P280 - Wear protective gloves and eye/face protection  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P501 - Dispose of contents/ container to an approved waste disposal plant

## Additional information

This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

## 2.3. Other hazards

No information available.

## PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Not applicable

### 3.2 Mixtures

Chemical name	EC No (EU Index No)	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH registration number
Poly[oxy(methyl-1,2-ethanediyl)], a-hydro-w-hydroxy-, ether with 2,2-bis(hydroxymethyl)1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	615-735-8	72244-98-5	80 - 100	Skin Sens. 1B (H317) Aquatic Chronic 3 (H412)	-	Exempt
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-	234-148-4	10563-29-8	1 - <3	Skin Corr. 1A (H314) Eye Dam. 1 (H318) Skin Sens. 1B (H317) Acute Tox. 4 (H302)	-	01-2119970376-29-XXXX
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahyd	229-713-7	6674-22-2	0.1 - <0.5	Skin Corr. 1B (H314)	-	01-2119977097-24-XXXX

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ro-				Acute Tox. 3 (H301) Eye Dam. 1 (H318)		
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**Full text of H- and EUH-phrases: see section 16**

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

<b>General advice</b>	If medical advice is needed, have product container or label at hand. Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

### 4.2. Most important symptoms and effects, both acute and delayed

**Symptoms** Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Note to doctors** May cause sensitisation in susceptible persons. Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** Full water jet.

### 5.2. Special hazards arising from the substance or mixture

**Specific hazards arising from the chemical** Product is or contains a sensitiser. May cause sensitisation by skin contact.

**Hazardous combustion products** Carbon oxides. Nitrogen oxides (NOx). Sulphur oxides.

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## 5.3. Advice for firefighters

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. See section 8 for more information.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**For emergency responders** Use personal protection recommended in Section 8.

### 6.2. Environmental precautions

**Environmental precautions** Prevent further leakage or spillage if safe to do so.

### 6.3. Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Take up mechanically, placing in appropriate containers for disposal.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

### 6.4. Reference to other sections

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

**Advice on safe handling** Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep away from food, drink and animal feedingstuffs. Keep containers tightly closed in a dry, cool and well-ventilated place.

**Recommended storage temperature** Keep at temperatures between 5 and 25 °C.

### 7.3. Specific end use(s)

**Specific use(s)**  
Curing chemical. Adhesives.

**Risk Management Methods (RMM)** The information required is contained in this Safety Data Sheet.

**Other information** Observe technical data sheet.

## **SECTION 8: Exposure controls/personal protection**

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## 8.1. Control parameters

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

**Derived No Effect Level (DNEL)** No information available

Derived No Effect Level (DNEL)			
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- (10563-29-8)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	3.7 mg/m <sup>3</sup>	
worker Short term Systemic health effects	Inhalation	7.5 mg/m <sup>3</sup>	
worker Long term Local health effects	Inhalation	3.7 mg/m <sup>3</sup>	
worker Short term Local health effects	Inhalation	7.5 mg/m <sup>3</sup>	
worker Long term Systemic health effects	Dermal	0.67 mg/kg bw/d	

Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro- (6674-22-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	10.6 mg/m <sup>3</sup>	
worker Long term Systemic health effects	Dermal	3 mg/kg bw/d	

Derived No Effect Level (DNEL)			
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- (10563-29-8)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	0.65 mg/m <sup>3</sup>	
Consumer Long term Local health effects	Inhalation	0.65 mg/m <sup>3</sup>	
Consumer Long term Local health effects	Oral	0.2 mg/kg bw/d	

Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro- (6674-22-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	2.6 mg/m <sup>3</sup>	

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Consumer Long term Systemic health effects	Oral	1.5 mg/kg bw/d	
Consumer Long term Systemic health effects	Dermal	1.5 mg/kg bw/d	

## Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- (10563-29-8)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	9.2 µg/l
Marine water	0.92 µg/l
Sewage treatment plant	18.1 mg/l
Freshwater sediment	0.034 mg/kg dry weight
Marine sediment	0.00336 mg/kg dry weight
Soil	0.00132 mg/kg dry weight

Pyrimido[1,2-a]zazepine, 2,3,4,6,7,8,9,10-octahydro- (6674-22-2)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.24 mg/l
Marine water	0.024 mg/l
Sewage treatment plant	13 mg/l
Freshwater sediment	1.46 mg/kg dry weight
Marine sediment	0.146 mg/kg dry weight
Soil	0.152 mg/kg dry weight

## 8.2. Exposure controls

**Engineering controls** Ensure adequate ventilation, especially in confined areas. Please refer also to Safety Data Sheet of Part A.

### Personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). Eye protection must conform to standard EN 166.

**Hand protection** Wear suitable gloves: Nitrile rubber, Butyl rubber. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374. Gloves must conform to standard EN 374

**Skin and body protection** Suitable protective clothing.

**Respiratory protection** Ensure adequate ventilation, especially in confined areas.

**Environmental exposure controls** Do not allow uncontrolled discharge of product into the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**Physical state** Liquid  
**Colour** Colourless to yellow  
**Odour** Ammonia.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>Melting point / freezing point</b>	No data available	
<b>Initial boiling point and boiling range</b>	> 150 °C	
<b>Flammability</b>	Not applicable for liquids	
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	

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Lower flammability or explosive limits	No data available	
Flash point	100 °C	
Autoignition temperature	No data available	
Decomposition temperature		None known
pH	No data available	
pH (as aqueous solution)	11	solution (1 %)
Kinematic viscosity	No data available	
Dynamic viscosity	10000 - 20000 mPa s	@ 25 °C
Water solubility	Partially soluble.	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Vapour pressure	No data available	
Relative density	1.13 - 1.15	
Bulk Density	No data available	
Density	1.13 - 1.15 g/cm <sup>3</sup>	
Relative vapour density	No data available	
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

## 9.2. Other information

Solid content (%)	No information available	
VOC content		No data available

9.2.1. Information with regards to physical hazard classes  
Not applicable

9.2.2. Other safety characteristics  
No information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reactivity Stable under recommended storage conditions.

### 10.2. Chemical stability

Stability Stable under normal conditions.

### Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.

### 10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

### 10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

### 10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

### 10.6. Hazardous decomposition products

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**Hazardous decomposition products** Thermal decomposition can lead to release of toxic/corrosive gases and vapours. Carbon monoxide. Carbon dioxide (CO<sub>2</sub>). Nitrogen oxides (NO<sub>x</sub>).

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Information on likely routes of exposure

##### Product Information

**Inhalation** Based on available data, the classification criteria are not met. Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

**Eye contact** Causes serious eye irritation.

**Skin contact** May cause sensitisation by skin contact. Causes skin irritation.

**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Based on available data, the classification criteria are not met.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

#### Acute toxicity

##### Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 12,123.40 mg/kg  
ATEmix (dermal) 36,789.30 mg/kg  
ATEmix (inhalation-gas) >20000 ppm  
ATEmix (inhalation-dust/mist) >5 mg/l  
ATEmix (inhalation-vapour) >20 mg/l

##### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro-	DL50 >215<681 mg/kg (Rattus)	-	-

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye irritation.

**Respiratory or skin sensitisation** May cause an allergic skin reaction.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.



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**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT - single exposure** Based on available data, the classification criteria are not met.

**STOT - repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** Based on available data, the classification criteria are not met.

## 11.2. Information on other hazards

### 11.2.1. Endocrine disrupting properties

**Endocrine disrupting properties** No information available.

### 11.2.2. Other information

**Other adverse effects** No information available.

**Note:** PC-ADH-8 Multi-component adhesives and sealants This product is part of a kit Please also refer to the SDS for the other component(s) of the kit

## **SECTION 12: Ecological information**

### 12.1. Toxicity

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-10563-29-8	-	LC50: >100mg/L (96h, Danio rerio)	-	-		
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro-6674-22-2	-	100-220 mg/l (leuciscus idus)	-	-		

### 12.2. Persistence and degradability

**Persistence and degradability** No information available.

### 12.3. Bioaccumulative potential

#### Bioaccumulation

#### Component Information

Chemical name	Partition coefficient
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-	-0.56

### 12.4. Mobility in soil

**Mobility in soil** No information available.

### 12.5. Results of PBT and vPvB assessment

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**PBT and vPvB assessment** The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-	The substance is not PBT / vPvB
Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro-	The substance is not PBT / vPvB

## 12.6. Endocrine disrupting properties

**Endocrine disrupting properties** No information available.

## 12.7. Other adverse effects

No information available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Waste from residues/unused products** Dispose of contents/ container to an approved landfill. Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

**Contaminated packaging** Handle contaminated packages in the same way as the product itself.

**Waste codes / waste designations according to EWC** 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances.

**Other information** Waste codes should be assigned by the user based on the application for which the product was used.

## SECTION 14: Transport information

### Land transport (ADR/RID)

14.1 UN number or ID number Not regulated  
14.2 UN proper shipping name Not regulated  
14.3 Transport hazard class(es) Not regulated  
14.4 Packing group Not regulated  
14.5 Environmental hazards Not applicable  
14.6 Special precautions for user  
Special Provisions None

### IMDG

14.1 UN number or ID number Not regulated  
14.2 UN proper shipping name Not regulated  
14.3 Transport hazard class(es) Not regulated  
14.4 Packing group Not regulated  
14.5 Marine pollutant NP  
14.6 Special precautions for user  
Special Provisions None  
14.7 Maritime transport in bulk according to IMO instruments  
Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

### Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number Not regulated  
14.2 UN proper shipping name Not regulated  
14.3 Transport hazard class(es) Not regulated  
14.4 Packing group Not regulated

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14.5 Environmental hazards Not applicable  
14.6 Special precautions for user  
Special Provisions None

## Section 15: REGULATORY INFORMATION

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

#### Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

##### **SVHC: Substances of Very High Concern for Authorisation:**

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

##### **EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction**

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

##### **Substance subject to authorisation per REACH Annex XIV**

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

##### **Ozone-depleting substances (ODS) regulation (EC) 1005/2009**

Not applicable

##### **Persistent Organic Pollutants**

Not applicable

#### National regulations

### 15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at  $>10$  tpa. No Chemical Safety Assessment has been carried out for this mixture

## SECTION 16: Other information

### Key or legend to abbreviations and acronyms used in the safety data sheet

#### Full text of H-Statements referred to under section 3

H301 - Toxic if swallowed

H302 - Harmful if swallowed

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

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H318 - Causes serious eye damage  
H412 - Harmful to aquatic life with long lasting effects

## Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

## Key literature references and sources for data

No information available

**Prepared By** Product Safety & Regulatory Affairs  
**Revision date** 26-Sep-2023

## Indication of changes

**Revision note** SDS sections updated: 3.  
**Training Advice** When working with hazardous materials, regular training of operators is required by law  
**Further information** No information available

**This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)**

## Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**