



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

EVO-STIK EPOXY RAPID - HARDENER
Supersedes date 26-Sep-2023

Revision date 12-May-2026
Revision Number 1.07

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK EPOXY RAPID - HARDENER

Substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesive Curing chemical

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin irritation	Category 2 - (H315)
Eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Hazardous to the aquatic environment - chronic	Category 3 - (H412)

2.2. Label elements

Contains Poly[oxy(methyl-1,2-ethanediyl)], a-hydro-w-hydroxy-, ether with 2,2-bis(hydroxymethyl)1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether; 1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-



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Signal word

Warning

Hazard statements

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear protective gloves and eye/face protection
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

2.3. Other hazards

No information available.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Poly[oxy(methyl-1,2-ethanediyl)], a-hydro-w-hydroxy-, ether with 2,2-bis(hydroxymethyl)1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether 72244-98-5	80 - 100	[7]	615-735-8	Skin Sens. 1B (H317) Aquatic Chronic 3 (H412)	-	-	-	-
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- 10563-29-8	1 - <3	01-2119970376-29-XXXX	234-148-4	Skin Corr. 1A (H314) Eye Dam. 1 (H318) Skin Sens. 1B (H317) Acute Tox. 4 (H302)	-	-	-	-
Pyrimido[1,2-a]azepine,	0.1 - <0.5	01-2119977097-24-XXXX	229-713-7	Acute Tox. 3 (H301)	-	-	-	-

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2,3,4,6,7,8,9,10-octa hydro- 6674-22-2				Skin Corr. 1B (H314) Eye Dam. 1 (H318)				
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NOTE [7] - No registration number is given for this substance because it is a polymer exempted from registration according to the provisions of Article 2(9) of REACH. All monomers or other substances within the polymer are registered or exempt from registration

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATE_{mix}) for classifying a mixture based on its components

Chemical name	EC No. (Index No.)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Poly[oxy(methyl-1,2-ethanediyl)], a-hydro-w-hydroxy-, ether with 2,2-bis(hydroxymethyl) 1,3-propanediol (4:1), 2-hydroxy-3-mercaptopypropyl ether	615-735-8	72244-98-5	-	-	-	-	-
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-	234-148-4	10563-29-8	500	-	-	-	-
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro-	229-713-7	6674-22-2	216	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	If medical advice is needed, have product container or label at hand. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Consult an ophthalmologist. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.

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Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Erythema (skin redness). May cause redness and tearing of the eyes. Burning sensation.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Full water jet.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by skin contact.

Hazardous combustion products Carbon oxides. Nitrogen oxides (NOx). Sulphur oxides.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. See section 8 for more information.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Collect water from cleaning tools and reuse it or dispose it in local sewage systems. Do not spill water or dispose cleaning water into the environment.

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6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from food, drink and animal feedingstuffs. Keep containers tightly closed in a dry, cool and well-ventilated place.

Recommended storage temperature Keep at temperatures between 5 and 25 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesive. Curing chemical.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- (10563-29-8)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	3.7 mg/m ³	
worker Short term Systemic health effects	Inhalation	7.5 mg/m ³	
worker Long term Local health effects	Inhalation	3.7 mg/m ³	
worker Short term Local health effects	Inhalation	7.5 mg/m ³	
worker Long term Systemic health effects	Dermal	0.67 mg/kg bw/d	

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Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro- (6674-22-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	10.6 mg/m ³	
worker Long term Systemic health effects	Dermal	3 mg/kg bw/d	

Derived No Effect Level (DNEL)			
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- (10563-29-8)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	0.65 mg/m ³	
Consumer Long term Local health effects	Inhalation	0.65 mg/m ³	
Consumer Long term Local health effects	Oral	0.2 mg/kg bw/d	

Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro- (6674-22-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	2.6 mg/m ³	
Consumer Long term Systemic health effects	Oral	1.5 mg/kg bw/d	
Consumer Long term Systemic health effects	Dermal	1.5 mg/kg bw/d	

Predicted No Effect Concentration (PNEC) No information available.

Predicted No Effect Concentration (PNEC)	
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl- (10563-29-8)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	9.2 µg/l
Marine water	0.92 µg/l
Sewage treatment plant	18.1 mg/l
Freshwater sediment	0.034 mg/kg dry weight
Marine sediment	0.00336 mg/kg dry weight
Soil	0.00132 mg/kg dry weight

Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro- (6674-22-2)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.24 mg/l
Marine water	0.024 mg/l
Sewage treatment plant	13 mg/l
Freshwater sediment	1.46 mg/kg dry weight
Marine sediment	0.146 mg/kg dry weight
Soil	0.152 mg/kg dry weight

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8.2. Exposure controls

Engineering controls	Ensure adequate ventilation, especially in confined areas. Please refer also to Safety Data Sheet of Part A.
Personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Eye protection must conform to standard EN 166.
Hand protection	Wear suitable gloves: Nitrile rubber, Butyl rubber. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374. Gloves must conform to standard EN 374
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. During spraying wear suitable respiratory equipment.
Environmental exposure controls	Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Light yellow
Odour	Characteristic.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 150 °C	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	100 °C	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	11	solution (1 %)
Kinematic viscosity	No data available	None known
Dynamic viscosity	10000 - 20000 Pa.s	@ 25 °C
Water solubility	No data available.	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk density	No data available	
Density	1.14	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available
VOC content	No data available

9.2.1. Information with regards to physical hazard classes

Not applicable

9.2.2. Other safety characteristics

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No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Stable under recommended storage conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Based on available data, the classification criteria are not met. Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Causes serious eye irritation.

Skin contact May cause sensitisation by skin contact. Causes skin irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

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The following ATE values have been calculated for the mixture

ATEmix (oral)	12,123.40 mg/kg
ATEmix (dermal)	>2000 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/L
ATEmix (inhalation-vapour)	>20 mg/L

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Pyrimido[1,2-a]azepine, 2,3,4,6,7,8,9,10-octahydro-	DL50 >215<681 mg/kg (Rattus)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes skin irritation.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye irritation.
Respiratory or skin sensitisation	May cause an allergic skin reaction.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

Note: PC-ADH-8 Multi-component adhesives and sealants. This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

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SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-10563-29-8	-	LC50: >100mg/L (96h, Danio rerio)	-	-		
Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro-6674-22-2	-	100-220 mg/l (leuciscus idus)	-	-		

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-	-0.56

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-	Not PBT/vPvB
Pyrimido[1,2-a]zepine, 2,3,4,6,7,8,9,10-octahydro-	Not PBT/vPvB

12.6. Endocrine disrupting properties Endocrine disrupting properties

Endocrine disruption for the environment Based on available data, the classification criteria are not met.

12.7. Other adverse effects Other adverse effects

Other adverse effects No information available.
PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of contents/ container to an approved landfill. Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

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Contaminated packaging	Handle contaminated packages in the same way as the product itself.
Waste codes / waste designations according to EWC	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

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Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Ozone-depleting substances (ODS) regulation (EC) 2024/590

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

Regulations on drug precursors (EC) No 111/2005 (export) and 273/2004 (internal trade)

This product does not contain any substance(s) on the Drug Precursors list.

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

H301 - Toxic if swallowed

H302 - Harmful if swallowed

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H412 - Harmful to aquatic life with long lasting effects

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)

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RID Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 12-May-2026

Indication of changes

Revision Note Not applicable.

Training Advice When working with hazardous materials, regular training of operators is required by law

Further information No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet