



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

EVO-STIK POLYURETHANE LIQUID WOOD GLUE
Supersedes date 12-Aug-2022

Revision date 28-Jan-2025
Revision Number 2.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK POLYURETHANE LIQUID WOOD GLUE
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Acute toxicity - Inhalation (Dusts/Mists)	Category 4 - (H332)
Skin irritation	Category 2 - (H315)
Eye irritation	Category 2 - (H319)
Respiratory sensitisation	Category 1 - (H334)
Skin sensitisation	Category 1 - (H317)
Carcinogenicity	Category 2 - (H351)
Specific target organ toxicity (single exposure)	Category 3 - (H335)
Category 3 Target organ effects: Respiratory irritation.	
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)

2.2. Label elements

Contains Formaldehyde, oligomeric reaction products with aniline and phosgene

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Signal word
Danger

Hazard statements

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H332 - Harmful if inhaled.
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 - May cause respiratory irritation.
H351 - Suspected of causing cancer.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P201 - Obtain special instructions before use
P260 - Do not breathe mist/vapours/spray
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves and eye/face protection
P302 + P352 - IF ON SKIN: Wash with plenty of water and soap
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P342 + P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor
P405 - Store locked up
P501 - Dispose of contents/ container to an approved waste disposal plant

Special provisions concerning the labelling of certain mixtures

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used. As from 24 August 2023 adequate training is required before industrial or professional use.

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

No information available.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-	REACH	EC No (EU)	Classification	Specific	M-Factor	M-Factor	Notes
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	%	registration number	Index No)	according to Regulation (EC) No. 1272/2008 [CLP]	concentration limit (SCL)		(long-term)	
Formaldehyde, oligomeric reaction products with aniline and phosgene 32055-14-4	40 - <80	01-2119457024-46-XXXX	500-079-6	STOT SE 3 (H335) STOT RE 2 (H373) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Resp. Sens. 1 (H334) Skin Sens. 1 (H317) Carc. 2 (H351) Acute Tox. 4 (H332)	STOT SE 3 :: C>=5% Skin Irrit. 2 :: C>=5% Eye Irrit. 2 :: C>=5% Resp. Sens. 1 :: C>=0.1%	-	-	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate
No information available

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Formaldehyde, oligomeric reaction products with aniline and phosgene	500-079-6	32055-14-4	-	-	1.5	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
Inhalation	May cause allergic respiratory reaction. If breathing has stopped, give artificial respiration. Get medical attention immediately. Remove to fresh air. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor. Wash off immediately with soap and plenty of water for at least 15 minutes.
Ingestion	May produce an allergic reaction. Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.

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Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Use personal protective equipment as required. See section 8 for more information. Avoid breathing vapours or mists.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/or wheezing. Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Difficulty in breathing.

Effects of Exposure May cause damage to organs through prolonged or repeated exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by inhalation. May cause sensitisation by skin contact.

Hazardous combustion products Hydrogen chloride. Nitrogen oxides (NOx).

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid breathing vapours or mists.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

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Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse. Avoid breathing vapours or mists.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store locked up. Keep out of the reach of children.

Recommended storage temperature Keep at temperatures between 5 and 25 °C. Keep at temperatures between 10 and 35 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesives.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

Personal protective equipment
Eye/face protection

Wear safety glasses with side shields (or goggles). Eye protection must conform to standard EN 166.

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Hand protection	Nitrile rubber. Butyl rubber. Glove thickness > 0.4 mm. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature. The breakthrough time for the mentioned glove material is in general greater than 60 min. Gloves must conform to standard EN 374
Skin and body protection	Avoid contact with skin, eyes or clothing. Wear appropriate personal protective clothing to prevent skin contact.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Recommended filter type:	Wear a respirator conforming to EN 140 with Type A/P2 filter or better. Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid	
Appearance	Liquid	
Colour	Brown	
Odour	Musty.	
Property	Values	Remarks • Method
Melting point / freezing point	< 10 °C	
Initial boiling point and boiling range	= 330 °C	None known
Flammability	No data available	
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	> 200 °C	CC (closed cup)
Autoignition temperature	601 °C	
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	> 20.5 mm ² /s	None known
Dynamic viscosity	No data available	
Water solubility	Reacts with water.	Insoluble
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	1.12	@ 20 °C
Bulk density	No data available	
Density	No data available	
Relative vapour density	8.5	
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available
VOC content	No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available approx

SECTION 10: Stability and reactivity

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10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause sensitisation in susceptible persons. (based on components). May cause irritation of respiratory tract. Harmful by inhalation.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). May cause sensitisation by skin contact. Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. May cause additional affects as listed under "Inhalation". Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing. Coughing and/ or wheezing. Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

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Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	>2000 mg/kg
ATEmix (dermal)	>2000 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	2.73 mg/l
ATEmix (inhalation-vapour)	>20 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Formaldehyde, oligomeric reaction products with aniline and phosgene	LD50 >10000 mg/Kg (rattus)	LD 50 > 9400 mg/kg (Oryctolagus cuniculus) OECD 402	LC50 (4hr) : 0.49 mg/l dust/mist (rattus)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes skin irritation.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye irritation.
Respiratory or skin sensitisation	May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	May cause respiratory irritation.
STOT - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

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Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Formaldehyde, oligomeric reaction products with aniline and phosgene	4.51

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB.

Chemical name	PBT and vPvB assessment
Formaldehyde, oligomeric reaction products with aniline and phosgene	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
15 01 10*: Packaging containing residues of or contaminated by dangerous substances

Other information Waste codes should be assigned by the user based on the application for which the product was used.

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SECTION 14: Transport information

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	CAS No.	Restricted substance per REACH Annex XVII
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	56. 74.
Diisocyanates	--	74

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56 . If product supplied to the general public with substance $\geq 0.1\%$, then gloves must be provided with the product. **74** If product supplied to the industrial or professional users with total monomeric diisocyanates $\geq 0.1\%$, then its packaging must mention "As from 24 August 2023 adequate training is required before industrial or professional use".

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Ozone-depleting substances (ODS) Regulation (EU) 2024/590

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 - May cause respiratory irritation
H351 - Suspected of causing cancer
H373 - May cause damage to organs through prolonged or repeated exposure

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by

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IMDG	Road
IATA	International Maritime Dangerous Goods (IMDG)
RID	International Air Transport Association (IATA)
	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By	Product Safety & Regulatory Affairs
Revision date	28-Jan-2025
<u>Indication of changes</u>	

Revision Note	SDS sections updated, 2, 3.
Training Advice	AS FROM 24 AUGUST 2023 ADEQUATE TRAINING IS REQUIRED BEFORE INDUSTRIAL OR PROFESSIONAL USE For further information, please contact: https://www.safeusediisocyanates.eu/
Further information	No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet