



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

STL 4025A
Supersedes Date: 06-Sep-2021

Revision date 12-Oct-2021
Revision Number 1.02

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name STL 4025A
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Hot-melt adhesives.
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom +44 (1785) 272650
Ireland +353 (1) 8624900 (Monday- Friday 9am-5pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

Signal word

None

Hazard statements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.3. Other hazards

Contact with product at elevated temperatures can result in thermal burns.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

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Not applicable

3.2 Mixtures

Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	If medical advice is needed, have product container or label at hand. Show this safety data sheet to the doctor in attendance.
Inhalation	Molten . Move to fresh air in case of accidental inhalation of vapours or decomposition products. Solid: . Not an expected route of exposure.
Eye contact	Solid: . In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Molten . Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Contact with molten materials requires immediate medical assistance.
Skin contact	Solid: . Wash skin with soap and water. Molten . After contact with molten product, cool skin area rapidly with cold water. For severe burns, immediate medical attention is required. Do not remove clothing if adhering to skin. Removal of solidified molten material from skin requires medical assistance. Do not try to removed solidified material from the skin.
Ingestion	Get immediate medical advice/attention. Do not induce vomiting without medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Contact with molten substance may cause severe burns to skin and eyes.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Burns caused by molten material must be treated clinically. Treat any burns as thermal burns, after decontamination.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media	CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable extinguishing media	Do not use straight streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	The product is insoluble and floats on water. The melted product can cause severe burns.
Hazardous combustion products	Carbon oxides. Carbon dioxide (CO ₂). Nitrogen oxides (NO _x). Silicon dioxide. Thermal decomposition can lead to release of irritating and toxic gases and vapours.

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5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Avoid contact with hot, molten product.

Other information Where possible allow molten material to solidify naturally.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up

Methods for containment **Molten** . Cover with dry sand/earth.

Methods for cleaning up **Solid:** . Take up mechanically, placing in appropriate containers for disposal. **Molten** . Where possible allow molten material to solidify naturally. Use appropriate personal protective equipment (PPE). Carefully shovel or sweep up spilled material and place in suitable container. Avoid generating dust. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Avoid contact with skin and eyes. Wash thoroughly after handling. Take precautionary measures against static discharges. Use adequate ventilation and/or engineering controls in high temperature processing to prevent exposure to vapours. Facilities for quickly drenching the body should be provided within the immediate work area for emergency use where there is a possibility of exposure.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals.

Recommended storage temperature Keep at temperatures between 10 and 35 °C.

7.3. Specific end use(s)

Specific use(s)
Hot-melt adhesives. This product is for research and development only.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

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Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released, when the product is exposed to moisture or water

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Eyewash fountains should be provided in areas where there is any possibility that workers could be exposed to the substances; this is irrespective of the recommendation involving the wearing of eye protection.

Hand protection Heat resistant gloves are recommended when handling molten materials. **Solid:** . For operations where prolonged or repeated skin contact may occur, impervious gloves should be worn. Gloves must conform to standard EN 374

Skin and body protection Wear appropriate personal protective clothing to prevent skin contact.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

Recommended filter type: Brown.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Viscous
Colour Amber
Odour Odourless
Odour threshold Not applicable

Property	Values	Remarks • Method
pH	No data available	Not applicable
pH (as aqueous solution)	No data available	Insoluble in water
Melting point / freezing point	No data available	
Initial boiling point and boiling range	> 130 °C	
Flash point	130 °C	CC (closed cup)
Evaporation rate	No data available	
Flammability	Not applicable for liquids .	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	

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Vapour pressure	No data available	
Relative vapour density	No data available	
Relative density	1.02	@ 20 °C
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	1000 - 10000 mPa s	@ 100 °C
Explosive properties	No data available	
Oxidising properties	No data available	

9.2. Other information

Solid content (%)	100
VOC Content (%)	
Density	No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid static discharge (electrostatic discharge). Extremes of temperature and direct sunlight. Do not add water or other volatile material to molten adhesive. Under dusty conditions avoid all sources of ignition, including sparks and static electricity.

10.5. Incompatible materials

Incompatible materials Strong oxidising agents, strong acids, and strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO₂). Hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

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Product Information

Inhalation	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Skin contact	Based on available data, the classification criteria are not met.
Ingestion	Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

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Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation No information available.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

European Waste Catalogue 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

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IMDG

14.1 UN number or ID number	Not regulated	
14.2 Proper Shipping Name	Not regulated	
14.3 Transport hazard class(es)	Not regulated	
14.4 Packing group	Not regulated	
14.5 Marine pollutant	NP	
14.6 Special Provisions	None	
14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code		Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

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Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs

Revision date 12-Oct-2021

Indication of changes

Revision note Not applicable.

Training Advice No information available

Further information No information available

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet