



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name BOSTIK FLEXACRYL BLACK

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Primers, Sealers, and Undercoaters

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Flammable liquids	Category 3 - (H226)
Skin sensitisation	Category 1 - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Category 3 Target organ effects: Narcotic effects.	

2.2. Label elements

Contains 2-methoxy-1-methylethyl acetate; 1-methoxy-2-propanol; Maleic anhydride



SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Signal word

Warning

Hazard statements

H226 - Flammable liquid and vapour.
H317 - May cause an allergic skin reaction.
H336 - May cause drowsiness or dizziness.

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
P261 - Avoid breathing mist/vapours/spray
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves and eye/face protection
P302 + P352 - IF ON SKIN: Wash with plenty of water and soap
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P405 - Store locked up
P501 - Dispose of contents/ container to an approved waste disposal plant

Special provisions concerning the labelling of certain mixtures

Do not allow product/residues (including cleaning residues) to enter drains, waterways or soil and dispose of according to regulations.

2.3. Other hazards

No information available.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
2-methoxy-1-methyl ethyl acetate 108-65-6	>25 - <40	01-2119475791 -29-xxxx	203-603-9 (607-195-00-7)	Flam. Liq. 3 (H226) STOT SE 3 (H336)	-	-	-	-
1-methoxy-2-propanol 107-98-2	5 - <10	01-2119457435 -35-xxxx	203-539-1 (603-064-00-3)	Flam. Liq. 3 (H226) STOT SE 3 (H336)	-	-	-	-
Xylenes (o-, m-, p-isomers) 1330-20-7	0.1- <1	01-2119488216 -32-XXXX	215-535-7 (601-022-00-9)	Acute Tox. 4 (H312) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 3 (H226)	-	-	-	C

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Acetone 67-64-1	0.1- <1	#	200-662-2 (606-001-00-8)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
2-Methoxypropyl-1-acetate 70657-70-4	0.1 - <0.3	#	274-724-2 (607-251-00-0)	Flam. Liq. 3 (H226) STOT SE 3 (H335) Repr. 1B (H360D)	-	-	-	-
Ethylbenzene 100-41-4	0.1 - <0.3	01-2119489370 -35-XXXX	202-849-4 (601-023-00-4)	Acute Tox. 4 (H332) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 2 (H225)	-	-	-	-
Maleic anhydride 108-31-6	0.01 < 0.036	01-2119472428 -31-XXXX	203-571-6 (607-096-00-9)	Acute Tox. 4 (H302) Skin Corr. 1B (H314) Eye Dam. 1 (H318) Resp. Sens. 1 (H334) Skin Sens. 1A (H317) STOT RE 1 (H372) (EUH071)	Skin Sens. 1A :: C>=0.001%	-	-	-

The substance does not require registration according to REACH

#: Exempt, Hazardous impurities

Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATE_{mix}) for classifying a mixture based on its components

Chemical name	EC No. (Index No.)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
2-methoxy-1-methylethyl acetate	203-603-9 (607-195-00-7)	108-65-6	-	-	-	-	-
1-methoxy-2-propanol	203-539-1 (603-064-00-3)	107-98-2	-	-	-	-	-
Xylenes (o-, m-, p-isomers)	215-535-7 (601-022-00-9)	1330-20-7	2500	1990	-	-	-
Acetone	200-662-2 (606-001-00-8)	67-64-1	-	-	-	-	-
2-Methoxypropyl-1-acetate	274-724-2 (607-251-00-0)	70657-70-4	-	-	-	-	-
Ethylbenzene	202-849-4 (601-023-00-4)	100-41-4	3500	15400	4.99	17.6	-
Maleic anhydride	203-571-6 (607-096-00-9)	108-31-6	1090	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	If medical advice is needed, have product container or label at hand. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.
------------------------	--

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO ₂). Water spray. Alcohol resistant foam.
Unsuitable extinguishing media	No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitiser. May cause sensitisation by skin contact.
Hazardous combustion products	Carbon oxides. Carbon dioxide (CO ₂). Hydrogen chloride. Silicon dioxide.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.
---	--

SECTION 6: Accidental release measures

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.
----------------------------------	--

6.3. Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.
Prevention of secondary hazards	Collect water from cleaning tools and reuse it or dispose it in local sewage systems. Do not spill water or dispose cleaning water into the environment.

6.4. Reference to other sections

Reference to other sections	See section 8 for more information. See section 13 for more information.
------------------------------------	--

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Use personal protective equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible
---------------------------	---

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

7.3. Specific end use(s)

Specific use(s)
 Primers, Sealers, and Undercoaters.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
2-methoxy-1-methylethyl acetate 108-65-6	TWA: 50 ppm; TWA: 275 mg/m ³ ; STEL: 100 ppm; STEL: 550 mg/m ³ ; pSk	TWA: 50 ppm; TWA: 274 mg/m ³ ; STEL: 100 ppm; STEL: 548 mg/m ³ ; pSk
Talc 14807-96-6	-	TWA: 1 mg/m ³ ; respirable dust STEL: 3 mg/m ³ ; respirable dust
1-methoxy-2-propanol 107-98-2	TWA: 100 ppm; TWA: 375 mg/m ³ ; STEL: 150 ppm; STEL: 568 mg/m ³ ; pSk	TWA: 100 ppm; TWA: 375 mg/m ³ ; STEL: 150 ppm; STEL: 560 mg/m ³ ; pSk
Synthetic Amorphous, Pyrogenic Silica 112945-52-5	-	TWA: 6 mg/m ³ ; inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ ; inhalable dust STEL: 7.2 mg/m ³ ; respirable dust
Silica, amorphous 7631-86-9	-	TWA: 6 mg/m ³ ; inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ ; inhalable dust STEL: 7.2 mg/m ³ ; respirable dust
Xylenes (o-, m-, p- isomers) 1330-20-7	TWA: 50 ppm; TWA: 221 mg/m ³ ; STEL: 100 ppm; STEL: 442 mg/m ³ ; pSk	TWA: 50 ppm; TWA: 220 mg/m ³ ; STEL: 100 ppm; STEL: 441 mg/m ³ ; pSk
Carbon black 1333-86-4	-	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³ ;
Acetone 67-64-1	TWA: 500 ppm; TWA: 1210 mg/m ³ ;	TWA: 500 ppm; TWA: 1210 mg/m ³ ; STEL: 1500 ppm; STEL: 3620 mg/m ³ ;
Magnesite 13717-00-5	-	TWA: 10 mg/m ³ ; inhalable dust TWA: 4 mg/m ³ ; respirable dust STEL: 30 mg/m ³ ; inhalable dust STEL: 12 mg/m ³ ; respirable dust
Ethylbenzene 100-41-4	TWA: 100 ppm; TWA: 442 mg/m ³ ; STEL: 200 ppm; STEL: 884 mg/m ³ ; pSk	TWA: 100 ppm; TWA: 441 mg/m ³ ; STEL: 125 ppm; STEL: 552 mg/m ³ ; pSk
Maleic anhydride 108-31-6	-	TWA: 1 mg/m ³ ; STEL: 3 mg/m ³ ; poS

Chemical name	European Union	Ireland	United Kingdom
Xylenes (o-, m-, p- isomers) 1330-20-7	-	1.5 g/g Creatinine (urine - Methylhippuric acids end of shift)	650 mmol/mol creatinine - urine (Methyl hippuric acid) - post shift

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Acetone 67-64-1	-	50 mg/L (urine - Acetone end of shift)	-
Ethylbenzene 100-41-4	-	0.7 g/g Creatinine (urine - sum of Mandelic acid and Phenylglyoxylic acid end of shift at end of workweek) 0.7 g (end-exhaled air - not critical)	-

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
2-methoxy-1-methylethyl acetate (108-65-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	275 mg/m ³	
worker Long term Systemic health effects	Dermal	796 mg/kg bw/d	

1-methoxy-2-propanol (107-98-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Short term Systemic health effects	Inhalation	553.5 mg/m ³	
worker Short term Local health effects	Inhalation	553.5 mg/m ³	
worker Long term Systemic health effects	Dermal	183 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	369 mg/m ³	

Xylenes (o-, m-, p- isomers) (1330-20-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term Systemic health effects worker	Dermal	180 mg/kg bw/d	
Long term Systemic health effects worker	Inhalation	77 mg/m ³	
Short term Local health effects Systemic health effects worker	Inhalation	289 mg/m ³	

2-Methoxypropyl-1-acetate (70657-70-4)			
Maleic anhydride (108-31-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	0.4 mg/m ³	
worker Short term	Inhalation	0.8 mg/m ³	

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Systemic health effects			
worker Long term Local health effects	Inhalation	0.4 mg/m ³	
worker Short term Local health effects	Inhalation	0.8 mg/m ³	

Derived No Effect Level (DNEL)			
2-methoxy-1-methylethyl acetate (108-65-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	33 mg/m ³	
Consumer Long term Local health effects	Inhalation	33 mg/m ³	
Consumer Long term Systemic health effects	Dermal	320 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	36 mg/kg bw/d	

1-methoxy-2-propanol (107-98-2)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	78 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	43.9 mg/m ³	
Consumer Long term Systemic health effects	Oral	33 mg/kg bw/d	

Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
2-methoxy-1-methylethyl acetate (108-65-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.635 mg/l
Marine water	0.064 mg/l
Sewage treatment plant	100 mg/l
Freshwater sediment	3.29 mg/l
Marine sediment	0.329 mg/kg dry weight
Soil	0.29 mg/kg dry weight

1-methoxy-2-propanol (107-98-2)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10 mg/l
Marine water	1 mg/l
Sewage treatment plant	100 mg/l
Freshwater sediment	52.3 mg/kg dry weight
Marine sediment	5.2 mg/kg dry weight
Soil	4.59 mg/kg dry weight

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Maleic anhydride (108-31-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.1 mg/l
Marine water	0.01 mg/l
Microorganisms in sewage treatment	44.6 mg/l
Freshwater sediment	0.334 mg/kg dry weight
Marine water	0.033 mg/kg dry weight
Soil	0.042 mg/kg dry weight

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

Personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Hand protection

Wear protective gloves. Gloves must conform to standard EN 374. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature. Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Skin and body protection

Antistatic footwear. Wear fire/flame resistant/retardant clothing. Gloves made of plastic or rubber.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Colour	Black
Odour	Characteristic.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 120 °C	
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	= 32 °C	
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	approx. 10000 mPa s	@ 23 °C
Water solubility	Insoluble in water.	None known
Solubility(ies)	No information available	None known
Partition coefficient	No data available	None known
Vapour pressure	<110 kPa	None known
Relative density	No data available	None known
Bulk density	No data available	
Density	1.0	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Particle Size Distribution No information available

9.2. Other information

Solid content (%)

approx. 59 - 63

VOC content

approx 530 g/L

Directive 2004/42/EC on the limitation of emissions of volatile organic compounds

9.2.1. Information with regards to physical hazard classes

Not applicable

9.2.2. Other safety characteristics

No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation May cause drowsiness or dizziness.

Eye contact Based on available data, the classification criteria are not met.

Skin contact May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Ingestion Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral) 178,225.20 mg/kg
ATEmix (dermal) >2000 mg/kg
ATEmix (inhalation-gas) >20000 ppm
ATEmix (inhalation-dust/mist) >5 mg/L
ATEmix (inhalation-vapour) >20 mg/L

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
2-methoxy-1-methylethyl acetate	=8532 mg/kg (Rattus)	> 5 g/kg (Oryctolagus cuniculus)	= 16000 mg/m ³ (Rat) 6 h
1-methoxy-2-propanol	>3500 mg/Kg (Rattus)	>2000 mg/Kg (Rattus)	>7559 ppm (Rattus) 6 h
Xylenes (o-, m-, p- isomers)	=3500 mg/kg (Rattus)	> 1700 mg/kg (Oryctolagus cuniculus) > 4350 mg/kg (Oryctolagus cuniculus)	= 11 mg/L (ATE)
Acetone	=5800 mg/kg (Rattus)	> 15700 mg/kg (Oryctolagus cuniculus)	=50100 mg/m ³ (Rattus) 8 h
Ethylbenzene	=3500 mg/kg (Rattus)	= 15400 mg/kg (Oryctolagus cuniculus)	=17.6 mg/L (Rattus) 4 h
Maleic anhydride	LD50 = 1090 mg/kg (Rattus) OECD 401	= 2620 mg/kg (Oryctolagus cuniculus)	>4.35 mg/L (Rattus) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Chemical name	European Union
Xylenes (o-, m-, p- isomers)	Muta. 1B
Ethylbenzene	Muta. 1B

Carcinogenicity Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	European Union
---------------	----------------

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Ethylbenzene	Carc. 1B
--------------	----------

Reproductive toxicity Based on available data, the classification criteria are not met.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as reproductive toxins.

Chemical name	European Union
2-Methoxypropyl-1-acetate	Repr. 1B

STOT - single exposure May cause drowsiness or dizziness.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Based on available data, the classification criteria are not met.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
2-methoxy-1-methylethyl acetate 108-65-6	-	LC50: =161mg/L (96h, Pimephales promelas)	-	EC50: >500mg/L (48h, Daphnia magna)		
1-methoxy-2-propanol 107-98-2	-	LC50: 4600 - 10000mg/L (96h, Leuciscus idus) LC50: =20.8g/L (96h, Pimephales promelas)	-	EC50: =23300mg/L (48h, Daphnia magna)		
Xylenes (o-, m-, p-isomers) 1330-20-7	EC50: =11mg/L (72h, Pseudokirchneriella subcapitata)	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss) (OECD 203)	EC50 = 0.0084 mg/L 24 h	EC50 48 h = 3.4 mg/L (Daphnia magna)		
Acetone 67-64-1	-	LC50: 4.74 - 6.33mL/L (96h, Oncorhynchus mykiss) LC50: =8300mg/L (96h,	-	EC50: 10294 - 17704mg/L (48h, Daphnia magna) EC50: 12600 - 12700mg/L (48h,		

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

		Lepomis macrochirus) LC50: 6210 - 8120mg/L (96h, Pimephales promelas)		Daphnia magna)		
Ethylbenzene 100-41-4	EC50 72 h = 2.6 - 11.3 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static)	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	EC50: 1.8 - 2.4mg/L (48h, Daphnia magna)		
Maleic anhydride 108-31-6	EC50: =29mg/L (72h, Desmodesmus subspicatus)	LC50 (96h) = 75 mg/L (Oncorhynchus mykiss)	-	EC50: =84mg/L (24h, Daphnia magna)		

12.2. Persistence and degradability

Persistence and degradability No information available.

2-methoxy-1-methylethyl acetate (108-65-6)			
Method	Exposure time	Value	Results
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	83%	Readily biodegradable

Xylenes (o-, m-, p- isomers) (1330-20-7)			
Method	Exposure time	Value	Results
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	biodegradation	87.8 % Readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
2-methoxy-1-methylethyl acetate	1.2
1-methoxy-2-propanol	1
Xylenes (o-, m-, p- isomers)	3.15
Acetone	-0.24
Ethylbenzene	3.6
Maleic anhydride	-2.61

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
2-methoxy-1-methylethyl acetate	Not PBT/vPvB
1-methoxy-2-propanol	Not PBT/vPvB
Xylenes (o-, m-, p- isomers)	Not PBT/vPvB
Acetone	Not PBT/vPvB
Ethylbenzene	Not PBT/vPvB
Maleic anhydride	Not PBT/vPvB

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

12.6. Endocrine disrupting properties Endocrine disrupting properties

Endocrine disruption for the environment Based on available data, the classification criteria are not met.

12.7. Other adverse effects Other adverse effects

Other adverse effects No information available.
PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

Land transport (ADR/RID)

14.1 UN number or ID number UN1263
14.2 UN proper shipping name Paint
14.3 Transport hazard class(es) 3
Labels 3
14.4 Packing group III
Description UN1263, Paint, 3, III, (E)
14.5 Environmental hazards No
14.6 Special precautions for user
Special Provisions 163, 367, 650
Classification code F1
Tunnel restriction code (E)
Limited quantity (LQ) 5 L

IMDG

14.1 UN number or ID number UN1263
14.2 UN proper shipping name Paint
14.3 Transport hazard class(es) 3
14.4 Packing group I
Description UN1263, Paint, 3, I, (32°C c.c.)
14.5 Marine pollutant NP
14.6 Special precautions for user
Special Provisions 163, 367
Limited Quantity (LQ) 500 mL
EmS-No. F-E, S-E

14.7 Maritime transport in bulk according to IMO instruments
Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number UN1263
14.2 UN proper shipping name Paint
14.3 Transport hazard class(es) 3
14.4 Packing group I
Description UN1263, Paint, 3, I
14.5 Environmental hazards No
14.6 Special precautions for user
Special Provisions A3, A72, A192
Limited quantity (LQ) Forbidden
ERG Code 3L

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	CAS No.	Restricted substance per REACH Annex XVII
Synthetic polymer microparticles (SPM)	--	78
2-Methoxypropyl-1-acetate	70657-70-4	30 75

78. This product contains one or more synthetic polymer microparticles as defined by entry 78 of Annex XVII to Regulation (EC) No. 1907/2006. According to Restriction conditions, this product may benefit from the derogation according to Paragraph 4(a) or 5 of the Restriction and therefore can be placed on the market.

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Ozone-depleting substances (ODS) regulation (EC) 2024/590

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supercedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

Regulations on drug precursors (EC) No 111/2005 (export) and 273/2004 (internal trade)

This product does not contain any substance(s) which are regulated pursuant to the EU regulations on drug precursors [(EC) No. 111/2005 and (EC) No. 273/2004] above levels that can be easily used or extracted by readily applicable or economically viable means.

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

EUH066 - Repeated exposure may cause skin dryness or cracking
EUH071 - Corrosive to the respiratory tract
H225 - Highly flammable liquid and vapour
H226 - Flammable liquid and vapour
H302 - Harmful if swallowed
H304 - May be fatal if swallowed and enters airways
H312 - Harmful in contact with skin
H314 - Causes severe skin burns and eye damage
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H360D - May damage the unborn child
H372 - Causes damage to organs through prolonged or repeated exposure
H373 - May cause damage to organs through prolonged or repeated exposure
H412 - Harmful to aquatic life with long lasting effects

Notes relating to the identification, classification and labelling of substances

Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure

SAFETY DATA SHEET

BOSTIK FLEXACRYL BLACK
Supersedes date 10-Dec-2025

Revision date 23-Apr-2026
Revision Number 8

STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 23-Apr-2026

Indication of changes

Revision Note	Not applicable.
Training Advice	No information available
Further information	No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet