

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

EVO-STIK IMPACT ADHESIVE Supercedes date 30-Oct-2024 Revision date 13-Nov-2024 Revision Number 8

SECTION 1: Identification of the substance/mixture and of the company/undertaking

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Product Name EVO-STIK IMPACT ADHESIVE

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use	Adhesives

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name Bostik Limited Common Rd ST16 3EH Stafford UK Tel: +44 (1785) 27 26 25 Fax: +44 (1785) 25 72 36

E-mail address

SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom

Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri) NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Category 3 Narcotic effects	
Hazardous to the aquatic environment - chronic	Category 2 - (H411)
Flammable liquids	Category 2 - (H225)

2.2. Label elements

Contains Acetone; Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics; Ethyl acetate; Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol; Rosin

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Signal word Danger

Hazard statements

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H336 May cause drowsiness or dizziness.
- H411 Toxic to aquatic life with long lasting effects.
- H225 Highly flammable liquid and vapour.

EU Specific Hazard Statements

EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand

- P102 Keep out of reach of children
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- P271 Use only outdoors or in a well-ventilated area
- P273 Avoid release to the environment
- P370 + P378 In case of fire: Use dry chemical, CO2, water spray or alcohol-resistant foam to extinguish
- P391 Collect spillage
- P405 Store locked up

P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

In use, may form flammable/explosive vapour-air mixture.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-	REACH	EC No (EU	Classification	Specific	M-Factor	M-Factor	Notes
	%	registration	Index No)		concentration		(long-ter	
		number		Regulation (EC) No.	limit (SCL)		m)	
				1272/2008 [CLP]				
Acetone	10 - <20	01-2119471330	200-662-2	Eye Irrit. 2 (H319)	-	-	-	-
67-64-1		-49-XXXX	(606-001-00-8)	STOT SE 3 (H336)				
				Flam. Liq. 2 (H225)				
				(EUH066)				
Hydrocarbons, C7,	10 - <20	01-2119475515	927-510-4	STOT SE 3 (H336)	-	-	-	-
n-alkanes,		-33-xxxx		Asp. Tox. 1 (H304)				

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isoalkanes, cyclics RR-100219-3				Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam. Liq. 2 (H225)				
Methyl ethyl ketone 78-93-3		01-2119457290 -43-XXXX	(606-002-00-3)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Ethyl acetate 141-78-6		01-2119475103 -46-XXXX	(607-022-00-5)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	5 - <10	01-2119484651 -34-XXXX	931-254-9	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam Liq. 2 (H225) (EUH066)	-	-	-	Ρ
Xylenes (o-, m-, p- isomers) 1330-20-7	5 - <10	01-2119488216 -32-XXXX		Acute Tox. 4 (H312) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 3 (H226)	-	-	-	С
Formaldehyde, polymer with 4-(1,1-dimethylethyl) phenol 25085-50-1	5 - <10	[7]	-	Skin Sens. 1 (H317)	-	-	-	-
Ethylbenzene 100-41-4	1 - <2.5	01-2119489370 -35-XXXX		Acute Tox. 4 (H332) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 2 (H225)	-	-	-	-
Rosin 8050-09-7	0.1- <1	01-2119480418 -32-XXXX	232-475-7 (650-015-00-7)	Skin Sens. 1 (H317)	-	-	-	-
Xylene (reaction mass of ethylbenzene and xylene) 	0.1 - <0.5	01-2119488216 -32-xxxx		STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Flam Liq. 3 (H226)		-	-	-
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Substances identified by a number starting "RR-" in the CAS-field are substances for which the CAS# is not adopted in EU and we use an internal numbering system to track within our SDS software

NOTE [7] - No registration number is given for this substance because it is a polymer exempted from registration according to the provisions of Article 2(9) of REACH. All monomers or other substances within the polymer are registered or exempt from registration

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Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers. Note P - The harmonized classification as a carcinogen or mutagen applies unless it can be shown that the substance contains less than 0.1 % w/w benzene (Einecs No 200-753-7), in which case a classification in accordance with Title II of this Regulation shall be performed also for those hazard classes. Where the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P260-P262-P301 + P310-P331 shall apply.

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Acetone	200-662-2 (606-001-00-8)	67-64-1	5800	-	-	-	-
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	RR-100219-3	-	-	-	-	-
Methyl ethyl ketone	201-159-0 (606-002-00-3)	78-93-3	-	-	-	-	-
Ethyl acetate	205-500-4 (607-022-00-5)	141-78-6	-	-	-	14.4131	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane	931-254-9	64742-49-0	16750	3350	-	-	-
Xylenes (o-, m-, p- isomers)	215-535-7 (601-022-00-9)	1330-20-7	2500	1990	4.8	-	-
Ethylbenzene	202-849-4 (601-023-00-4)	100-41-4	3500	15400	4.99	17.6	-
Rosin	232-475-7 (650-015-00-7)	8050-09-7	-	-	-	-	-
Xylene (reaction mass of ethylbenzene and xylene)	905-588-0		3523	1999	4	-	-

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

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Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.		
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.		
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.		
4.2. Most important symptoms and	effects, both acute and delayed		
Symptoms	Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.		
Effects of Exposure	No information available.		
4.3. Indication of any immediate m	edical attention and special treatment needed		
Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.		
SECTION 5: Firefighting mea	asures		
5.1. Extinguishing media			
Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.		
Unsuitable extinguishing media	No information available.		
5.2. Special hazards arising from the	he substance or mixture		
Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated		
	fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitiser. May cause sensitisation by skin contact.		
Hazardous combustion products			
Hazardous combustion products 5.3. Advice for firefighters	Product is or contains a sensitiser. May cause sensitisation by skin contact.		
· · · · ·	Product is or contains a sensitiser. May cause sensitisation by skin contact.		
5.3. Advice for firefighters	Product is or contains a sensitiser. May cause sensitisation by skin contact. Carbon oxides. Carbon monoxide. Carbon dioxide (CO2). Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.		
5.3. Advice for firefighters Special protective equipment and precautions for fire-fighters SECTION 6: Accidental relea	Product is or contains a sensitiser. May cause sensitisation by skin contact. Carbon oxides. Carbon monoxide. Carbon dioxide (CO2). Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.		
5.3. Advice for firefighters Special protective equipment and precautions for fire-fighters SECTION 6: Accidental relea	Product is or contains a sensitiser. May cause sensitisation by skin contact. Carbon oxides. Carbon monoxide. Carbon dioxide (CO2). Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.		
5.3. Advice for firefighters Special protective equipment and precautions for fire-fighters SECTION 6: Accidental relea 6.1. Personal precautions, protecti	Product is or contains a sensitiser. May cause sensitisation by skin contact. Carbon oxides. Carbon monoxide. Carbon dioxide (CO2). Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment. Exercise measures ve equipment and emergency procedures Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment use when handling the product must be grounded. Do not touch or walk through spilled		

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6.2. Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.				
6.3. Methods and material for cont	ainment and cleaning up				
Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.				
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.				
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.				
6.4. Reference to other sections					
Reference to other sections	See section 8 for more information. See section 13 for more information.				
SECTION 7: Handling and storage					

7.1. Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.
7.2. Conditions for safe storage, inc	cluding any incompatibilities
Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.
Recommended storage temperature	Keep at temperatures between 5 and 25 °C.
7.3. Specific end use(s)	
Specific use(s) Adhesives.	
Risk Management Methods (RMM)	The information required is contained in this Safety Data Sheet.
Other information	Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Acetone	TWA: 500 ppm	TWA: 500 ppm
67-64-1	TWA: 1210 mg/m ³	TWA: 1210 mg/m ³
	-	STEL: 1500 ppm
		STEL: 3620 mg/m ³
Methyl ethyl ketone	TWA: 200 ppm	TWA: 200 ppm
78-93-3	TWA: 600 mg/m ³	TWA: 600 mg/m ³
	STEL: 300 ppm	STEL: 300 ppm
	STEL: 900 mg/m ³	STEL: 899 mg/m ³
	-	Sk*
Ethyl acetate	TWA: 734 mg/m ³	TWA: 734 mg/m ³
141-78-6	TWA: 200 ppm	TWA: 200 ppm
	STEL: 1468 mg/m ³	STEL: 1468 mg/m ³
	STEL: 400 ppm	STEL: 400 ppm
Xylenes (o-, m-, p- isomers)	TWA: 50 ppm	TWA: 50 ppm
1330-20-7	TWA: 221 mg/m ³	TWA: 220 mg/m ³
	STEL: 100 ppm	STEL: 100 ppm
	STEL: 442 mg/m ³	STEL: 441 mg/m ³
	*	Sk*
Ethylbenzene	TWA: 100 ppm	TWA: 100 ppm
100-41-4	TWA: 442 mg/m ³	TWA: 441 mg/m ³
	STEL: 200 ppm	STEL: 125 ppm
	STEL: 884 mg/m ³	STEL: 552 mg/m ³
	*	Sk*
Rosin	-	TWA: 0.05 mg/m ³
8050-09-7		STEL: 0.15 mg/m ³
		Sen+
Magnesium oxide (MgO)	-	TWA: 10 mg/m ³
1309-48-4		TWA: 4 mg/m ³
		STEL: 30 mg/m ³
		STEL: 12 mg/m ³
Xylene (reaction mass of ethylbenzene and xylene)	TWA: 50 ppm	STEL: 100 ppm
/ / /	TWA: 221 mg/m ³	STEL: 441 mg/m ³
	STEL: 100 ppm	TWA: 50 ppm
	STEL: 442 mg/m ³	TWA: 220 mg/m ³
	S*	Skin

Chemical name	European Union	Ireland	United Kingdom
Acetone 67-64-1	-	50 mg/L (urine - Acetone end of shift)	-
Methyl ethyl ketone 78-93-3	-	70 µmol/L (urine - Butan-2-one post shift)	70 µmol/L - urine (Butan-2-one) - post shift
Xylenes (o-, m-, p- isomers) 1330-20-7	-	1.5 g/g Creatinine (urine - Methylhippuric acids end of shift)	650 mmol/mol creatinine - urine (Methyl hippuric acid) - post shift
Ethylbenzene 100-41-4	-	0.7 g/g Creatinine (urine - sum of Mandelic acid and Phenylglyoxylic acid end of shift at end of workweek) 0.7 g (end-exhaled air - not critical)	-

Derived No Effect Level (DNEL)

No information available

Derived No Effect Level (DNE	L)		
Acetone (67-64-1)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term Systemic health effects	Dermal	186 mg/kg bw/d	

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Long term Systemic health effects

Long term worker

Xylenes (o-, m-, p- isomers) (1330-20-7)			
Туре		Derived No Effect Level (DNEL)	Safety factor

2085 mg/m³

Inhalation

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Long term Systemic health effects worker	Dermal	180 mg/kg bw/d	
Long term Systemic health effects worker	Inhalation	77 mg/m³	
Short term Local health effects Systemic health effects worker	Inhalation	289 mg/m³	

Rosin (8050-09-7)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Local health effects	Inhalation	10 mg/m³	
worker Long term Systemic health effects	Dermal	2131 mg/kg bw/d	

Xylene (reaction mass of ethylbenzene and xylene) (
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	221 mg/m ³	
worker Long term Local health effects	Inhalation	221 mg/m³	
worker Short term Local health effects	Inhalation	442 mg/m³	
worker Long term Systemic health effects	Dermal	212 mg/kg bw/d	

Derived No Effect Level (DN	EL)		
Acetone (67-64-1)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	200 mg/m³	
Consumer Long term Systemic health effects	Dermal	62 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	62 mg/kg bw/d	

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer	Inhalation	447 mg/m³	
Long term			
Systemic health effects			
Consumer	Dermal	149 mg/kg bw/d	

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Long term Systemic health effects			
Consumer	Oral	149 mg/kg bw/d	
Long term			
Systemic health effects			

Methyl ethyl ketone (78-93-3)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m³	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	

Ethyl acetate (141-78-6)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer	Oral	4.5 mg/kg bw/d	
Long term Systemic health effects			
Consumer Long term Systemic health effects	Dermal	37 mg/kg bw/d	
Consumer Short term Systemic health effects	Inhalation	734 mg/m³	
Consumer Long term Local health effects	Inhalation	367 mg/m³	
Consumer Short term Local health effects	Inhalation	734 mg/m³	
Consumer Long term Systemic health effects	Inhalation	367 mg/m³	

Rosin (8050-09-7)			
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	1065 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	1065 mg/kg bw/d	

Xylene (reaction mass of ethylbenzene and xylene) ()				
Туре	Exposure route	Derived No Effect Level (DNEL)	Safety factor	
Consumer Long term Systemic health effects	Inhalation	65.3 mg/m³		
Consumer Short term	Inhalation	260 mg/m³		

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Systemic health effects			
Consumer	Inhalation	65.3 mg/m ³	
Long term			
Local health effects			
Consumer	Inhalation	260 mg/m ³	
Short term			
Local health effects			
Consumer	Dermal	125 mg/kg bw/d	
Long term			
Systemic health effects			
Consumer	Oral	12.5 mg/kg bw/d	
Long term			
Systemic health effects			

Predicted No Effect Concentration (PNEC)

Acetone (67-64-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10.6 mg/l
Freshwater - intermittent	21 mg/l
Marine water	1.06 mg/l
Microorganisms in sewage treatment	100 mg/l
Freshwater sediment	30.4 mg/kg dry weight
Marine water	3.04 mg/kg dry weight
Soil	29.5 mg/kg dry weight
Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l
Ethyl acetate (141-78-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.24 mg/l
Marine water	0.024 mg/l
Freshwater sediment	1.15 mg/kg
Marine sediment	0.115 mg/kg
Soil	0.148 mg/kg
Microorganisms in sewage treatment	650 mg/l

Rosin (8050-09-7)			
Environmental compartment	Predicted No Effect Concentration (PNEC)		
Freshwater	0.002 mg/l		
Marine water	0 mg/l		
Sewage treatment plant	1000 mg/l		
Freshwater sediment	0.007 mg/l		
Marine sediment	0.001 mg/l		

Xylene (reaction mass of ethylbenzene and xylene) (--

Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.327 mg/l
Marine water	0.327 mg/l
Microorganisms in sewage treatment	6.58 mg/l
Freshwater sediment	12.46 mg/kg dry weight
Soil	2.31 mg/kg dry weight

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8.2. Exposure controls

Engineering controls	Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.			
Personal protective equipment				
Eye/face protection	Tight sealing safety goggles. Face protection shield. Eye protection must conform to standard EN 166.			
Hand protection	Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.			
Skin and body protection	Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing.			
Respiratory protection	In case of inadequate ventilation wear respiratory protection. In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.			
Recommended filter type:	Organic gases and vapours filter conforming to EN 14387.			

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

<u>9.1. Information on basic physical</u> Physical state Appearance Colour Odour	and chemical properties Liquid Viscous Liquid Light yellow Solvent.	
Property	Values	Remarks • Method
Melting point / freezing point Initial boiling point and boiling	No data available 56 °C	
range		
Flammability	No data available	Flammable liquid
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive	No data available	
limits		
Flash point	-20 °C	
Autoignition temperature	No data available	
Decomposition temperature pH	No data available	Not applicable. Insoluble in water.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	approx 4000 mm ² /s	@ 20 °C
Dynamic viscosity	approx 3500 mPa s	@ 23 °C
Water solubility	Insoluble in water.	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Vapour pressure	<110 kPa 0.84	kPa
Relative density Bulk density	0.64 No data available	
Density	No data available	
Relative vapour density	No data available	
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	
9.2. Other information		
Solid content (%)	approx 23	
Softening point	Not relevant	
VOC content	640 g/L	Directive 2004/42/EC on the limitation of emissions of volatile organic compounds

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9.2.1. Information with regards to physical hazard classes Not applicable

9.2.2. Other safety characteristics No information available

SECTION 10: Stability and re	activity
10.1. Reactivity	
Reactivity	No information available.
10.2. Chemical stability	
Stability	Stable under normal conditions.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.
10.3. Possibility of hazardous reac	tions
Possibility of hazardous reactions	None under normal processing.
10.4. Conditions to avoid	
Conditions to avoid	Heat, flames and sparks.
10.5. Incompatible materials	
Incompatible materials	Strong acids. Strong bases. Strong oxidising agents.
10.6. Hazardous decomposition pro	oducts
Hazardous decomposition products	None under normal use conditions. Stable under recommended storage conditions.
SECTION 11: Toxicological i	nformation
11.1. Information on hazard class	es as defined in Regulation (EC) No 1272/2008
Information on likely routes of exp	osure
Product Information	
Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

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Symptoms

Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document				
ATEmix (oral)	>2000 mg/kg			
ATEmix (dermal)	31,539.50 mg/kg			
ATEmix (inhalation-gas)	>20000 ppm			
ATEmix (inhalation-dust/mist)	65.00 mg/l			
ATEmix (inhalation-vapour)	174.3389 mg/l			

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone	=5800 mg/kg (Rattus) 3000 mg/Kg (mouse)	>15800 mg/Kg (Rattus)	=79 mg/l(Rattus) 4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rattus)	LC50 >23.3 mg/L (4h)(Rat, vapour) (OECD 403)
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Ethyl acetate	=5620 mg/kg (Rattus)	 > 18000 mg/kg (Oryctolagus cuniculus) > 20 mL/kg (Oryctolagus cuniculus) 	LC0 29.3 mg/l air
Hydrocarbons, C6, isoalkanes, <5% n-hexane	>16750 mg/Kg (Rattus)	>3350 mg/Kg (Oryctolagus cuniculus) OECD 402	259354 mg/m ³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers)	=3500 mg/kg (Rattus)	 > 1700 mg/kg (Oryctolagus cuniculus) > 4350 mg/kg (Oryctolagus cuniculus) 	= 11 mg/L (ATE)
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol	>2000 mg/Kg (Rattus)	>2000 mg/Kg (Rattus)	-
Ethylbenzene	=3500 mg/kg (Rattus)	= 15400 mg/kg (Oryctolagus cuniculus)	=17.6 mg/L (Rattus) 4 h
Rosin	>2000 mg/Kg (Rattus)	> 2500 mg/kg (Oryctolagus cuniculus)	=1.5 mg/L (Rattus) 4 h
Xylene (reaction mass of ethylbenzene and xylene)	=3500 mg/kg (Rattus)	>10000 mg/kg (Oryctolagus cuniculus)	=>47635 mg/L (Rattus) 4 h = >5000 ppm (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation

Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Acetone (67-64-1)						
Method	Species	Exposure route	Effective dose	Exposure time	Results	
OECD Test No. 405:	Rabbit	еуе			irritant	
Acute Eye						
Irritation/Corrosion						

Methyl ethyl ketone (78-93	3-3)				
Method	Species	Exposure route	Effective dose	Exposure time	Results

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OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye		irritant

Respiratory or skin sensitisation May cause an allergic skin reaction.

Acetone (67-64-1)			
Method	Species	Exposure route	Results
GPMT - Guinea pig maximisation	Guinea pig	Dermal	Not a skin sensitiser
test			

Methyl ethyl ketone (78-93-3)

Ethyl acetate (141-78-6) Xylenes (o-, m-, p- isomers) (1330-20-7)

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Component Information			
Ethyl acetate (141-78-6)	Ethyl acetate (141-78-6)		
Method	Species	Results	
OECD Test No. 474: Mammalian Erythrocyte	in vivo Hamster	Negative	
Micronucleus Test			
OECD Test No. 471: Bacterial Reverse	in vitro Salmonella typhimurium	Negative	
Mutation Test		-	
OECD Test No. 473: In vitro Mammalian	in vitro Hamster Ovary	Negative	
Chromosome Aberration Test			

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT - single exposure

May cause drowsiness or dizziness.

Acetone (67-64-1)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
					Narcotic effects

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Acetone (67-64-1)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 408: Repeated Dose 90-Day Oral Toxicity Study in Rodents	Rat	Oral	200-3400 mg/kg bw/d	91 days	No Observed Adverse Effect Level LOAEL 1700 mg/kg bw/d
Not specified	Rat	Inhalation	19000 ppm	14, 28, 56 days	NOAEC 19000 ppm No Observed Adverse Effect Level

Aspiration hazard

Based on available data, the classification criteria are not met.

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11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects

No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Acetone 67-64-1	-	LC50 96 h 4.74 - 6.33 mL/L (Oncorhynchus mykiss)		EC50 48 h 10294 - 17704 mg/L (Daphnia magna Static)		
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics RR-100219-3	ErL50 (72h) = 10-30 mg/L (Pseudokirchner iella subcapitata)	mykiss) OECD 203	-	EL50 (48h) = 3.0 mg/L (Daphnia magna)		
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchner iella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)		
Ethyl acetate 141-78-6	EC50: =3300mg/L (48h, Desmodesmus subspicatus)	LC50: =484mg/L (96h, Oncorhynchus mykiss) LC50: 352 - 500mg/L (96h, Oncorhynchus mykiss) LC50: 220 - 250mg/L (96h, Pimephales promelas)	EC50 = 1180 mg/L 5 min EC50 = 1500 mg/L 15 min EC50 = 5870 mg/L 15 min EC50 = 7400 mg/L 2 h	EC50: =560mg/L (48h, Daphnia magna)		
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	EL50 (72h) = 13.6 mg/l (Pseudokirchner iella subcapitata)	LL50 (96h) = 18.27 mg/l (Oncorhynchus mykiss)	-	EL50 (48h)= 31.9 mg/l (Daphnia magna)		
Xylenes (o-, m-, p- isomers) 1330-20-7	-	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss) (OECD 203)	mg/L 24 h	EC50 48 h = 3.4 mg/L (Dappnia magna)		
Ethylbenzene 100-41-4	11.3 mg/L (Pseudokirchner iella subcapitata)	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static)	24 h	EC50: 1.8 - 2.4mg/L (48h, Daphnia magna)		
Rosin 8050-09-7	EC50: =400mg/L (72h, Desmodesmus	LC50 (96h) >10mg/L (Danio rerio)	EC50 = 31.5 mg/L 30 min	EC50 48 h >100 mg/L (Daphnia magna		

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	subspicatus))	
Xylene (reaction mass	EC50 (72hr) 2.2	LC50(96h) 2.6	EC50 = 0.0084	LC50(24h) 1	
of ethylbenzene and	mg/l	mg/l	mg/L 24 h	mg/l (Daphnia	
xylene)	(Selenastrum	(Oncorhynchus	_	magna-OECD	
	capricornutum)	mykiss-OECD		202)	
		203)			

12.2. Persistence and degradability

Persistence and degradability No information available.

Acetone (67-64-1)				
Method	Exposure time	Value	Results	
OECD Test No. 301B: Ready	28 days	biodegradation	91 % Readily biodegradable	
Biodegradability: CO2 Evolution Test	-	-		
(TG 301 B)				

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)				
Method	Exposure time	Value	Results	
OECD Test No. 301F: Ready	28 days	98%	Readily biodegradable	
Biodegradability: Manometric	-			
Respirometry Test (TG 301 F)				

Methyl ethyl ketone (78-93-3)				
Method	Exposure time	Value	Results	
OECD Test No. 301D: Ready	28 days	biodegradation	98 % Readily biodegradable	
Biodegradability: Closed Bottle Test				
(TG 301 D)				

Xylenes (o-, m-, p- isomers) (1330-20-7)				
Method	Exposure time	Value	Results	
OECD Test No. 301F: Ready	28 days	biodegradation	87.8 % Readily biodegradable	
Biodegradability: Manometric	-	-		
Respirometry Test (TG 301 F)				

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Acetone	-0.24
Methyl ethyl ketone	0.3
Ethyl acetate	0.73
Hydrocarbons, C6, isoalkanes, <5% n-hexane	3.6
Xylenes (o-, m-, p- isomers)	3.15
Ethylbenzene	3.6
Rosin	7.7
Xylene (reaction mass of ethylbenzene and xylene)	3.15

12.4. Mobility in soil

Mobility in soilNo information available.12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment

The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
Acetone	The substance is not PBT / vPvB

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Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	The substance is not PBT / vPvB
Methyl ethyl ketone	The substance is not PBT / vPvB
Ethyl acetate	The substance is not PBT / vPvB
Hydrocarbons, C6, isoalkanes, <5% n-hexane	The substance is not PBT / vPvB
Xylenes (o-, m-, p- isomers)	The substance is not PBT / vPvB
Ethylbenzene	The substance is not PBT / vPvB
Rosin	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.
European Waste Catalogue	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10*: Packaging containing residues of or contaminated by dangerous substances
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note:	The information shown here, may not always agree with the bill of lading shipping description for the material. The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition).
Land transport (ADR/RID) 14.1 UN number or ID number 14.2 UN proper shipping name 14.3 Transport hazard class(es) Labels 14.4 Packing group Description 14.5 Environmental hazards 14.6 Special precautions for user Special Provisions Classification code Tunnel restriction code Limited quantity (LQ) ADR Hazard Id (Kemmler Number)	UN1133 Adhesives 3 3 II UN1133, Adhesives, 3, II, (D/E), Environmentally Hazardous Yes 640D F1 (D/E) 5 L 33
IMDG 14.1 UN number or ID number	UN1133

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14.2 UN proper shipping name14.3 Transport hazard class(es)14.4 Packing groupDescription	Adhesives 3 II UN1133, Adhesives, 3, II, (-20°C c.c.), Marine pollutant
14.5 Marine pollutant	P
14.6 Special precautions for user	
Special Provisions	None
Limited Quantity (LQ)	5 L
EmS-No.	F-E, S-D
14.7 Maritime transport in bulk	
according to IMO instruments	
Transport in bulk assording to	Anney II of MADDOL and the IDC Code Not applicable
Transport in bulk according to	Annex II of MARPOL and the IBC Code Not applicable
Transport in bulk according to Air transport (ICAO-TI / IATA-DGR)	
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name	۰. ۲
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number) UN1133
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name) UN1133 Adhesives
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name 14.3 Transport hazard class(es)) UN1133 Adhesives 3
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name 14.3 Transport hazard class(es) 14.4 Packing group) UN1133 Adhesives 3 II
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name 14.3 Transport hazard class(es) 14.4 Packing group Description 14.5 Environmental hazards 14.6 Special precautions for user) UN1133 Adhesives 3 II UN1133, Adhesives, 3, II Yes
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name 14.3 Transport hazard class(es) 14.4 Packing group Description 14.5 Environmental hazards) UN1133 Adhesives 3 II UN1133, Adhesives, 3, II Yes
Air transport (ICAO-TI / IATA-DGR) 14.1 UN number or ID number 14.2 UN proper shipping name 14.3 Transport hazard class(es) 14.4 Packing group Description 14.5 Environmental hazards 14.6 Special precautions for user) UN1133 Adhesives 3 II UN1133, Adhesives, 3, II Yes

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Dangerous substance category per Seveso Directive (2012/18/EU)

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P5a - FLAMMABLE LIQUIDS P5b - FLAMMABLE LIQUIDS P5c - FLAMMABLE LIQUIDS E2 - Hazardous to the Aquatic Environment in Category Chronic 2 Named dangerous substances per Seveso Directive (2012/18/EU)

Chemical name	Lower-tier requirements (tons)	Upper-tier requirements (tons)
Hydrocarbons, C6, isoalkanes, <5% n-hexane -		25000
64742-49-0		

Ozone-depleting substances (ODS) Regulation (EU) 2024/590 Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

This product is regulated by Regulation (EU) 2019/1148: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. This product contains:

Chemical name	Reporting of suspicious transactions, disappearances and thefts	Restricted	Registration
Acetone - 67-64-1	Regulated		

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

- H225 Highly flammable liquid and vapour
- H226 Flammable liquid and vapour
- H304 May be fatal if swallowed and enters airways
- H312 Harmful in contact with skin
- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H319 Causes serious eye irritation
- H332 Harmful if inhaled
- H335 May cause respiratory irritation
- H336 May cause drowsiness or dizziness
- H373 May cause damage to organs through prolonged or repeated exposure
- H411 Toxic to aquatic life with long lasting effects
- H412 Harmful to aquatic life with long lasting effects

Notes relating to the identification, classification and labelling of substances

Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers

Note P - The harmonized classification as a carcinogen or mutagen applies unless it can be shown that the substance contains less than 0.1 % w/w benzene (Einecs No 200-753-7), in which case a classification in accordance with Title II of this Regulation shall be performed also for those hazard classes. Where the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P260-P262-P301 + P310-P331 shall apply

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Legend TWA STEL Ceiling Sk* SVHC PBT vPvB STOT RE STOT RE STOT SE EWC ADR IMDG IATA RID	TWA (time-weighted average) STEL (Short Term Exposure Limit) Ceiling Limit Value Skin designation Substance(s) of Very High Concern Persistent, Bioaccumulative, and Toxic (PBT) Chemicals Very Persistent and very Bioaccumulative (vPvB) Chemicals Specific target organ toxicity - Repeated exposure Specific target organ toxicity - Single exposure European Waste Catalogue European Agreement concerning the International Carriage of Dangerous Goods by Road International Maritime Dangerous Goods (IMDG) International Air Transport Association (IATA) Regulations concerning the International Transport of Dangerous Goods by Rail
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data No information available		
Prepared By	Product Safety & Regulatory Affairs	
Revision date	13-Nov-2024	
Indication of changes		
Revision Note Training Advice Further information	Not applicable. Provide adequate information, instruction, and training for operator No information available	

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet