



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name BOSTIK FREEFLO

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Building and construction work

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin irritation	Category 1 - (H314)
Eye irritation	Category 1 - (H318)
Hazardous to the aquatic environment - chronic	Category 3 - (H412)

2.2. Label elements



Signal word
Danger

Hazard statements

United Kingdom - BE

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

H314 - Causes severe skin burns and eye damage.
H412 - Harmful to aquatic life with long lasting effects.

EU Specific Hazard Statements

EUH208 - Contains Hydrocarbons, terpene processing by-products. May produce an allergic reaction

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P260 - Do not breathe vapour
P273 - Avoid release to the environment
P280 - Wear protective gloves and eye/face protection
P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water [or shower]
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor
P363 - Wash contaminated clothing before reuse
P405 - Store locked up
P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other hazards

Harmful to aquatic life.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Sodium hydroxide 1310-73-2	1 - <2.5	01-2119457892 -27-XXXX	215-185-5 (011-002-00-6)	Skin Corr. 1A (H314) Eye Dam. 1 (H318) Met. Corr. 1 (H290)	Eye Irrit. 2 :: 0.5%<=C<2 % Eye Dam. 1 :: C>=2% Skin Corr. 1A :: C>=5% Skin Corr. 1B :: 2%<=C<5% Skin Irrit. 2 :: 0.5%<=C<2 %	-	-	-
Hydrocarbons, terpene processing by-products 68956-56-9	0.1 - <0.3	No data available	273-309-3	Flam. Liq. 3 (H226) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1B (H317) Asp. Tox. 1 (H304) Aquatic Chronic 2 (H411)	-	-	-	-

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATE_{mix}) for classifying a mixture based on its components

Chemical name	EC No. (Index No.)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Sodium hydroxide	215-185-5 (011-002-00-6)	1310-73-2	-	-	-	-	-
Hydrocarbons, terpene processing by-products	273-309-3	68956-56-9	-	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	May cause redness and tearing of the eyes. Burning sensation.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	No information available.
------------------------	---------------------------

SECTION 5: Firefighting measures

5.1. Extinguishing media

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical No information available.

Hazardous combustion products Silicon oxides.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Recommended storage temperature Keep at temperatures between 5 and 35 °C.

7.3. Specific end use(s)

Specific use(s)
Building and construction work.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Sodium hydroxide 1310-73-2	-	STEL: 2 mg/m ³ ;

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC)

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection** Goggles. Wear chemical splash goggles and face shield when eye and face contact is possible due to splashing or spraying of material. Eyewash fountains should be provided in areas where there is any possibility that workers could be exposed to the substances; this is irrespective of the recommendation involving the wearing of eye protection. Eye protection must conform to standard EN 166.
- Hand protection** Gloves must conform to standard EN 374. Recommended Use: Wear protective Neoprene™ gloves. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The breakthrough time for the mentioned glove material is in general greater than 480 min.
- Skin and body protection** Wear suitable protective clothing. Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
- Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Viscous Liquid
Colour Orange
Odour Characteristic.

SAFETY DATA SHEET

BOSTIK FREEFLO
Supercedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flammability	No data available	
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	13	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	
Water solubility	Miscible in water.	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	1.03	
Bulk density	No data available	
Liquid Density	No data available	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%) No information available
VOC content No data available

9.2.1. Information with regards to physical hazard classes

Not applicable

9.2.2. Other safety characteristics

No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Conditions to avoid Do not freeze.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO₂). Hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	>2000 mg/kg
ATEmix (dermal)	>2000 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/L
ATEmix (inhalation-vapour)	>20 mg/L

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide	= 325 mg/kg (Rat)	= 1350 mg/kg (Rabbit)	-
Hydrocarbons, terpene processing by-products	-	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Sodium hydroxide 1310-73-2	-	LC50: =45.4mg/L (96h, Oncorhynchus mykiss)	-	-		

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
Sodium hydroxide	Not PBT/vPvB
Hydrocarbons, terpene processing by-products	Not PBT/vPvB

12.6. Endocrine disrupting properties Endocrine disrupting properties

Endocrine disruption for the environment Based on available data, the classification criteria are not met.

12.7. Other adverse effects Other adverse effects

Other adverse effects No information available.
PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: Keep from freezing.

Land transport (ADR/RID)

14.1 UN number or ID number UN3266
14.2 UN proper shipping name Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide)
14.3 Transport hazard class(es) 8
Labels 8
14.4 Packing group III
Description UN3266, Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide), 8, III, (E)
14.5 Environmental hazards No
14.6 Special precautions for user
Special Provisions 274
Classification code C5
Tunnel restriction code (E)
Limited quantity (LQ) 5 L
ADR Hazard Id (Kemmler Number) 80

IMDG

14.1 UN number or ID number UN3266
14.2 UN proper shipping name Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide)
14.3 Transport hazard class(es) 8

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

14.4 Packing group	III
Description	UN3266, Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide), 8, III
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	223, 274
Limited Quantity (LQ)	5 L
EmS-No.	F-A, S-B
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN3266
14.2 UN proper shipping name	Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide)
14.3 Transport hazard class(es)	8
14.4 Packing group	III
Description	UN3266, Corrosive liquid, basic, inorganic, n.o.s. (Sodium hydroxide), 8, III
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	A3, A803
Limited quantity (LQ)	1 L
ERG Code	8L

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

SAFETY DATA SHEET

BOSTIK FREEFLO
Supercedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Ozone-depleting substances (ODS) regulation (EC) 2024/590
Not applicable

Persistent Organic Pollutants
Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors
Not applicable

Regulations on drug precursors (EC) No 111/2005 (export) and 273/2004 (internal trade)
This product does not contain any substance(s) on the Drug Precursors list.

National regulations

15.2. Chemical safety assessment

Exposure scenario

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15

H226 - Flammable liquid and vapour
H290 - May be corrosive to metals
H304 - May be fatal if swallowed and enters airways
H314 - Causes severe skin burns and eye damage
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H411 - Toxic to aquatic life with long lasting effects

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 16-Dec-2025

Indication of changes

SAFETY DATA SHEET

BOSTIK FREEFLO
Supersedes date 08-May-2025

Revision date 16-Dec-2025
Revision Number 6

Revision Note	Not applicable.
Training Advice	No information available
Further information	No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet