



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

EVO-STIK EVOFIX
Supersedes date 03-Nov-2023

Revision date 18-Jul-2024
Revision Number 1.08

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK EVOFIX

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin sensitisation	Category 1 - (H317)
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2.2. Label elements

Contains 1,2-benzisothiazol-3(2H)-one [BIT]; 2-methyl-2H-isothiazol-3-one [MIT]; reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]



Signal word
Warning

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Hazard statements

H317 - May cause an allergic skin reaction.

Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray

P280 - Wear protective gloves

P302 + P352 - IF ON SKIN: Wash with plenty of water and soap

P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other hazards

Harmful to aquatic life.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No (EU Index No).	CAS No..	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	REACH registration number
1,2-benzisothiazol-3(2H)-one [BIT] 0.036 - < 0.05 %	220-120-9 (613-088-00-6)	2634-33-5	Acute Tox. 4 (H302) Acute Tox. 2 (H330) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	Skin Sens. 1A :: C>=0.036%	1	1	01-2120761540-60-XXXX
2-methyl-2H-isothiazol-3-one [MIT] 0.01 < 0.036 %	220-239-6 (613-326-00-9)	2682-20-4	Skin Corr. 1B (H314) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 2 (H330) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410) (EUH071)	Skin Sens. 1A :: C>=0.0015%	10	1	01-2120764690-50-xxxx
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] <0.0015 %	611-341-5	55965-84-9	Acute Tox. 3 (H301) Acute Tox. 2 (H310) Acute Tox. 2 (H330) Skin Corr. 1C (H314) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410) (EUH071)	Eye Dam. 1 :: C>=0.6% Eye Irrit. 2 :: 0.06%<=C<0.6% Skin Corr. 1C :: C>=0.6% Skin Irrit. 2 :: 0.06%<=C<0.6% Skin Sens. 1 :: C>=0.0015%	100	100	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

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If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATE_{mix}) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
1,2-benzisothiazol-3(2H)-one [BIT]	220-120-9 (613-088-00-6)	2634-33-5	450	-	=0.21 mg/L (ATE dust/mist)	0.21+	0.21+
2-methyl-2H-isothiazol-3-one [MIT]	220-239-6 (613-326-00-9)	2682-20-4	285	243	0.11	-	-
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]	611-341-5	55965-84-9	66	141	0.17	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Notes

See section 16 for more information

Chemical name	Notes
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] - 55965-84-9	B

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Itching. Rashes. Hives.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.
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SECTION 5: Firefighting measures

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5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Full water jet.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by skin contact.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Prevent further leakage or spillage if safe to do so.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

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Recommended storage temperature Keep at temperatures between 5 and 35 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesives.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
1,2-benzisothiazol-3(2H)-one [BIT] (2634-33-5)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	6.81 mg/m ³	
worker Long term Systemic health effects	Dermal	0.966 mg/kg bw/d	

Derived No Effect Level (DNEL)			
1,2-benzisothiazol-3(2H)-one [BIT] (2634-33-5)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	1.2 mg/m ³	
Consumer Long term Systemic health effects	Dermal	0.345 mg/kg bw/d	

Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
1,2-benzisothiazol-3(2H)-one [BIT] (2634-33-5)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	4.03 µg/l
Marine water	0.403 µg/l
Sewage treatment plant	1.03 mg/l
Freshwater sediment	49.9 µg/l
Marine sediment	4.99 µg/l
Soil	3 mg/kg dry weight

8.2. Exposure controls

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Engineering controls	Ensure adequate ventilation, especially in confined areas.
Personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye protection must conform to standard EN 166.
Hand protection	Wear protective gloves. Gloves must conform to standard EN 374. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature. Gloves should be replaced regularly and if there is any sign of damage to the glove material.
Skin and body protection	Wear protective gloves and protective clothing. Avoid contact with skin, eyes or clothing.
Respiratory protection	During spraying wear suitable respiratory equipment.
Environmental exposure controls	Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Colour	No information available
Odour	Characteristic.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	No information available
Flammability	No data available	
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	
Water solubility	No data available.	Soluble in water
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk density	No data available	
Density	1.01	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available
VOC content	No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Do not freeze.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO₂). Hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Based on available data, the classification criteria are not met.

Eye contact Based on available data, the classification criteria are not met.

Skin contact May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components).

Ingestion Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

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ATEmix (oral) >2000 mg/kg
ATEmix (dermal) >2000 mg/kg
ATEmix (inhalation-gas) >20000 ppm
ATEmix (inhalation-dust/mist) >5 mg/l
ATEmix (inhalation-vapour) >20 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1,2-benzisothiazol-3(2H)-one [BIT]	=450 mg/kg (ATE)	LD50 > 2000 mg/kg (Rattus)	-
2-methyl-2H-isothiazol-3-one [MIT]	LD50 =285 mg/Kg (Rattus)	LD50 >242 mg/Kg (Rattus)	=0.11 mg/L (Rattus) 4 h
reaction mass of 5-chloro-2-methyl-2H-isothiazol 1-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]	66 mg/kg (Rat)	LD50 = 8141 mg/kg (Rat) OECD 402	= 0.33 mg/L (Rat) 4h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

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SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
1,2-benzisothiazol-3(2H)-one [BIT] 2634-33-5	EC50 3Hr 13mg/l (activated sludge) (OECD 209)	LC50 (96hr) 2.15 mg/l Cyprinodon variegatus EPA 540/9-85-006	-	EC50(48hr) 2.94 mg/l (Daphnia Magna) OECD 202	1	1
2-methyl-2H-isothiazol-3-one [MIT] 2682-20-4	EC50 (72hr) 0.157 mg/l (Pseudokirchneriella subcapitata) (OECD 201)	EC50 (96hr) 5.71 mg/l (Oncorhynchus mykiss) OECD 203	-	EC50 (48hr) 1.68 mg/l (Daphnia) (OECD 202)	10	1
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] 55965-84-9	EC50 (72h) =0.048 mg/L (Pseudokirchneriella subcapitata) (OECD 201)	EC50 (96h) = 0.22 mg/L (Oncorhynchus mykiss) (OECD 211)	-	EC50 (48h) =0.1 mg/L (Daphnia magna) (OECD 202)	100	100

12.2. Persistence and degradability

Persistence and degradability No information available.

2-methyl-2H-isothiazol-3-one [MIT] (2682-20-4)

Method	Exposure time	Value	Results
OECD Test No. 308: Aerobic and Anaerobic Transformation in Aquatic Sediment Systems		Half-life	1.28-2.1 days
OECD Test No. 309: Aerobic Mineralization in Surface Water - Simulation Biodegradation Test		biodegradation Half-life	Readily biodegradable 4.1 days

reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT] (55965-84-9)

Method	Exposure time	Value	Results
OECD Test No. 301B: Ready Biodegradability: CO2 Evolution Test (TG 301 B)	28 days	biodegradation	Not readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
1,2-benzisothiazol-3(2H)-one [BIT]	0.7
2-methyl-2H-isothiazol-3-one [MIT]	-0.32
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]	0.7

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

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PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
1,2-benzisothiazol-3(2H)-one [BIT]	The substance is not PBT / vPvB
2-methyl-2H-isothiazol-3-one [MIT]	The substance is not PBT / vPvB
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) [C(M)IT/MIT]	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Contaminated packaging Handle contaminated packages in the same way as the product itself.

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: Keep from freezing.

Land transport (ADR/RID)

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name -
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user
Special Provisions None

IMDG

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Marine pollutant NP
14.6 Special precautions for user
Special Provisions None
14.7 Maritime transport in bulk according to IMO instruments
Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated

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14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Biocidal Products Regulation (EU) No 528/2012 (BPR)

Contains a biocide : Contains C(M)IT/MIT (3:1). May produce an allergic reaction

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

National regulations

15.2. Chemical safety assessment

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Exposure scenario

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

H301 - Toxic if swallowed
H302 - Harmful if swallowed
H310 - Fatal in contact with skin
H311 - Toxic in contact with skin
H314 - Causes severe skin burns and eye damage
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H330 - Fatal if inhaled
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

Notes relating to the identification, classification and labelling of substances

Note B: Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: 'nitric acid ... %'. In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 18-Jul-2024

Indication of changes

Revision note Not applicable.
Training Advice No information available
Further information No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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End of Safety Data Sheet