



# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

**EVO-STIK PIPE WELD ADHESIVE THF FREE**  
Supersedes date 17-Feb-2023

Revision date 28-Mar-2025  
Revision Number 1.02

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Product Name** EVO-STIK PIPE WELD ADHESIVE THF FREE

**Form** This substance/ mixture contains nanoforms

### Other means of identification

**Pure substance/mixture** Mixture

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Recommended use** Adhesives and/or sealants

**Uses advised against** None known

### 1.3. Details of the supplier of the safety data sheet

#### Company Name

Bostik SA  
51 Esplanade du Général de Gaulle  
92800 Puteaux – La Défense  
FRANCE  
Tel: +33 (0)1 49 00 90 00

**E-mail address** SDS.box-EU@bostik.com

### 1.4. Emergency telephone number

**Ireland** Bostik: +353 (1) 8624900 (Monday- Friday 9am-5pm)  
**United Kingdom** Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)  
**Europe** 112

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

<b>Flammable liquids</b>	Category 2 - (H225)
<b>Serious eye damage</b>	Category 1 - (H318)
<b>Specific target organ toxicity (single exposure)</b>	Category 3 - (H336)
Category 3 Target organ effects: Narcotic effects.	

### 2.2. Label elements

Contains Methyl ethyl ketone; Cyclohexanone

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**Signal word**  
Danger

## Hazard statements

H225 - Highly flammable liquid and vapour.  
H318 - Causes serious eye damage.  
H336 - May cause drowsiness or dizziness.

## EU Specific Hazard Statements

EUH066 - Repeated exposure may cause skin dryness or cracking  
EUH205 - Contains epoxy constituents. May produce an allergic reaction  
EUH208 - Contains Bisphenol-A-Epichlorhydrin Epoxy resin (number average molecular weight  $\leq 700$ ). May produce an allergic reaction

## Precautionary Statements - EU (§28, 1272/2008)

P101 - If medical advice is needed, have product container or label at hand  
P102 - Keep out of reach of children  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
P260 - Do not breathe vapour  
P271 - Use only outdoors or in a well-ventilated area  
P280 - Wear protective gloves and eye/face protection  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed  
P501 - Dispose of contents/ container to an approved waste disposal plant

## Additional information

This product requires tactile warnings if supplied to the general public.

## 2.3. Other hazards

Causes mild skin irritation. In use, may form flammable/explosive vapour-air mixture.

## PBT & vPvB

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

**Endocrine Disruptor Information** This product does not contain any known or suspected endocrine disruptors.

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Not applicable

### 3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No (EU Index No)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Methyl ethyl ketone 78-93-3	40 - <80	01-2119457290 -43-XXXX	201-159-0 (606-002-00-3)	Eye Irrit. 2 (H319) STOT SE 3 (H336)	-	-	-	-

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				Flam. Liq. 2 (H225) (EUH066)				
Cyclohexanone 108-94-1	5 - <10	01-2119453616 -35-XXXX	203-631-1 (606-010-00-7)	Acute Tox. 4 (H332) Acute Tox. 4 (H302) Acute Tox. 4 (H312) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) STOT SE 3 (H335) Flam. Liq. 3 (H226)	-	-	-	-
Propylene carbonate 108-32-7	0.1 - <0.3	01-2119537232 -48-XXXX	203-572-1 (607-194-00-1)	Eye Irrit. 2 (H319)	-	-	-	-
Bisphenol-A-Epichlorhydrin Epoxy resin ≤ 700 MW 25068-38-6	0.1 - <0.3	01-2119456619 -26-xxxx	500-033-5	Skin Irrit. 2 (H315) Skin Sens. 1 (H317) Eye Irrit. 2 (H319) Aquatic Chronic 2 (H411)	Eye Irrit. 2 :: C≥5% Skin Irrit. 2 :: C≥5%	-	-	-

**Full text of H- and EUH-phrases: see section 16**

## Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Methyl ethyl ketone	201-159-0 (606-002-00-3)	78-93-3	-	-	-	-	-
Cyclohexanone	203-631-1 (606-010-00-7)	108-94-1	-	1100	-	11	-
Propylene carbonate	203-572-1 (607-194-00-1)	108-32-7	-	-	-	-	-
Bisphenol-A-Epichlorhydrin Epoxy resin ≤ 700 MW	500-033-5	25068-38-6	-	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration ≥0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

<b>General advice</b>	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

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	Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical attention. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
<b>Self-protection of the first aider</b>	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

## **4.2. Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	Burning sensation. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Prolonged contact may cause redness and irritation.
<b>Effects of Exposure</b>	No information available.

## **4.3. Indication of any immediate medical attention and special treatment needed**

<b>Note to doctors</b>	No information available.
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## **SECTION 5: Firefighting measures**

### **5.1. Extinguishing media**

<b>Suitable Extinguishing Media</b>	Dry chemical. Carbon dioxide (CO <sub>2</sub> ). Water spray. Alcohol resistant foam.
<b>Unsuitable extinguishing media</b>	No information available.

### **5.2. Special hazards arising from the substance or mixture**

<b>Specific hazards arising from the chemical</b>	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
<b>Hazardous combustion products</b>	Carbon oxides. Hydrogen chloride. Thermal decomposition can lead to release of irritating and toxic gases and vapours.

### **5.3. Advice for firefighters**

<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
<b>Other information</b>	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

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**For emergency responders** Use personal protection recommended in Section 8.

## **6.2. Environmental precautions**

**Environmental precautions** Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

## **6.3. Methods and material for containment and cleaning up**

**Methods for containment** Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

**Methods for cleaning up** Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## **6.4. Reference to other sections**

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

**Advice on safe handling** Use personal protection equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. In case of insufficient ventilation, wear suitable respiratory equipment.

**General hygiene considerations** Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

### **7.2. Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up. Keep out of the reach of children.

**Recommended storage temperature** Keep at temperatures between 5 and 25 °C.

### **7.3. Specific end use(s)**

**Specific use(s)**  
Adhesives and/or sealants.

**Risk Management Methods (RMM)** The information required is contained in this Safety Data Sheet.

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Other information Observe technical data sheet.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Exposure Limits

Chemical name	European Union	Ireland	United Kingdom
Methyl ethyl ketone 78-93-3	TWA: 200 ppm; TWA: 600 mg/m <sup>3</sup> ; STEL: 300 ppm; STEL: 900 mg/m <sup>3</sup> ;	TWA: 200 ppm TWA: 600 mg/m <sup>3</sup> STEL: 300 ppm STEL: 900 mg/m <sup>3</sup> Sk*	TWA: 200 ppm; TWA: 600 mg/m <sup>3</sup> ; STEL: 300 ppm; STEL: 899 mg/m <sup>3</sup> ; pSk
Cyclohexanone 108-94-1	TWA: 10 ppm; TWA: 40.8 mg/m <sup>3</sup> ; STEL: 20 ppm; STEL: 81.6 mg/m <sup>3</sup> ; pSk	TWA: 10 ppm TWA: 40.8 mg/m <sup>3</sup> STEL: 20 ppm STEL: 81.6 mg/m <sup>3</sup> Sk*	TWA: 10 ppm; TWA: 41 mg/m <sup>3</sup> ; STEL: 20 ppm; STEL: 82 mg/m <sup>3</sup> ; pSk
Silica, amorphous 7631-86-9	-	TWA: 6 mg/m <sup>3</sup> TWA: 2.4 mg/m <sup>3</sup> STEL: 18 mg/m <sup>3</sup> STEL: 7.2 mg/m <sup>3</sup>	TWA: 6 mg/m <sup>3</sup> ; inhalable dust TWA: 2.4 mg/m <sup>3</sup> ; respirable dust STEL: 18 mg/m <sup>3</sup> ; inhalable dust STEL: 7.2 mg/m <sup>3</sup> ; respirable dust

#### Derived No Effect Level (DNEL)

Derived No Effect Level (DNEL)			
Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	1161 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	600 mg/m <sup>3</sup>	
Cyclohexanone (108-94-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	100 mg/m <sup>3</sup>	
worker Short term Systemic health effects	Inhalation	80 mg/m <sup>3</sup>	
worker Long term Local health effects	Inhalation	40 mg/m <sup>3</sup>	
worker Short term Local health effects	Inhalation	80 mg/m <sup>3</sup>	
worker Long term Systemic health effects	Dermal	4 mg/kg bw/d	
worker Short term	Dermal	4 mg/kg bw/d	

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Systemic health effects			
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<b>Propylene carbonate (108-32-7)</b>			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	70.53 mg/m <sup>3</sup>	
worker Long term Local health effects	Inhalation	20 mg/m <sup>3</sup>	
worker Long term Systemic health effects	Dermal	20 mg/kg bw/d	
worker Long term Local health effects	Dermal	10 mg/cm <sup>2</sup>	

<b>Bisphenol-A-Epichlorhydrin Epoxy resin &lt;= 700 MW (25068-38-6)</b>			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Short term Systemic health effects	Dermal	8.33 mg/kg bw/d	
worker Long term Systemic health effects	Dermal	8.33 mg/kg bw/d	
worker Short term Systemic health effects	Inhalation	12.25 mg/kg bw/d	

<b>Derived No Effect Level (DNEL)</b>			
<b>Methyl ethyl ketone (78-93-3)</b>			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m <sup>3</sup>	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	

<b>Cyclohexanone (108-94-1)</b>			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	20 mg/m <sup>3</sup>	
Consumer Long term Systemic health effects	Dermal	20 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	5 mg/kg bw/d	

<b>Propylene carbonate (108-32-7)</b>			
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Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	17.4 mg/m <sup>3</sup>	
Consumer Long term Local health effects	Inhalation	10 mg/m <sup>3</sup>	
Consumer Long term Systemic health effects	Dermal	10 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	10 mg/kg bw/d	

## **Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)**

Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Short term Systemic health effects	Dermal	3.571 mg/kg bw/d	
Consumer Short term Systemic health effects	Oral	0.75 mg/kg bw/d	
Consumer Long term Systemic health effects	Dermal	3.571 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	0.75 mg/kg bw/d	

## **Predicted No Effect Concentration (PNEC)**

### **Predicted No Effect Concentration (PNEC)**

#### **Methyl ethyl ketone (78-93-3)**

Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

#### **Cyclohexanone (108-94-1)**

Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.0329 mg/l
Marine water	0.00329 mg/l
Freshwater sediment	0.168 mg/kg
Marine sediment	0.0168 mg/kg
Soil	0.0143 mg/kg

#### **Propylene carbonate (108-32-7)**

Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.9 mg/l
Marine water	0.09 mg/l
Soil	0.81 mg/kg dry weight
Sewage treatment plant	7400 mg/l

## **Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW (25068-38-6)**

Environmental compartment	Predicted No Effect Concentration (PNEC)
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Freshwater	0.006 mg/l
Marine water	0.0006 mg/l
Freshwater sediment	0.996 mg/l
Marine sediment	0.0996 mg/l
Soil	0.196 mg/l

## 8.2. Exposure controls

**Engineering controls** Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

## Personal protective equipment

**Eye/face protection** Tight sealing safety goggles. Face protection shield. Eye protection must conform to standard EN 166

**Hand protection** Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.

**Skin and body protection** Antistatic footwear. Wear fire/flammable resistant/retardant clothing. Suitable protective clothing.

**Respiratory protection** In case of inadequate ventilation wear respiratory protection. In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.

**Recommended filter type:** Organic gases and vapours filter conforming to EN 14387.

**Environmental exposure controls** Do not allow into any sewer, on the ground or into any body of water.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**Physical state** Liquid

**Appearance** Thixotropic

**Colour** Colourless

**Odour** Characteristic.

Property	Values	Remarks • Method
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	79 °C	
<b>Flammability</b>	No data available	Flammable liquid
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Flash point</b>	-9 °C	
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>pH</b>	No data available	Not applicable. Insoluble in water.
<b>pH (as aqueous solution)</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	
<b>Water solubility</b>	Insoluble in water.	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Vapour pressure</b>	<110 kPa	None known
<b>Relative density</b>	No data available	
<b>Bulk density</b>	No data available	
<b>Density</b>	0.90 g/cm <sup>3</sup>	
<b>Relative vapour density</b>	No data available	None known
<b>Particle characteristics</b>		
<b>Particle Size</b>	No information available	
<b>Particle Size Distribution</b>	No information available	

### 9.2. Other information

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Solid content (%)  
VOC content

No information available  
790 g/L

European directive n°2010/75/UE

9.2.1. Information with regards to physical hazard classes  
Not applicable

9.2.2. Other safety characteristics  
No information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reactivity No information available.

### 10.2. Chemical stability

Stability Stable under normal conditions.

### Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

### 10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

### 10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

### 10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

### 10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Information on likely routes of exposure

#### Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause drowsiness or dizziness.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Causes mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

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## Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Redness. Burning. May cause blindness. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Prolonged contact may cause redness and irritation.

## Acute toxicity

### Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	29,050.10 mg/kg
ATEmix (dermal)	16,907.50 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	23.10 mg/l
ATEmix (inhalation-vapour)	169.10 mg/l

### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Cyclohexanone	=1890 mg/kg (Rattus)	= 947 mg/kg (Oryctolagus cuniculus)	=8000 ppm (Rattus) 4 h
Propylene carbonate	LD50 > 5000 mg/kg (Rattus) OECD 401	> 3000 mg/kg (Oryctolagus cuniculus)	-
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	LD50 (Rattus) > 2000 mg/kg OECD 420	>2000 mg/Kg (Rattus)	-

## Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** May cause skin irritation. Classification based on data available for ingredients. Causes mild skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

**Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

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**STOT - single exposure** May cause drowsiness or dizziness.

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
Experiences made in practice					May cause drowsiness or dizziness Causes central nervous system depression

**STOT - repeated exposure** Based on available data, the classification criteria are not met.

Methyl ethyl ketone (78-93-3)					
Method	Species	Exposure route	Effective dose	Exposure time	Results
OECD Test No. 413: Sub-chronic Inhalation Toxicity: 90-day Study	Rat	Inhalation vapour	1254, 2518, 5041 ppm/6h/d	90 days	NOAEC 5014 ppm

**Aspiration hazard** Based on available data, the classification criteria are not met.

## 11.2. Information on other hazards

### 11.2.1. Endocrine disrupting properties

**Endocrine disrupting properties** Based on available data, the classification criteria are not met.

### 11.2.2. Other information

**Other adverse effects** No information available.

## SECTION 12: Ecological information

### 12.1. Toxicity

#### Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)		
Cyclohexanone 108-94-1	EC50: =20mg/L (96h, Chlorella vulgaris)	LC50 96 h 481 - 578 mg/L (Pimephales promelas flow-through)	EC50 = 18.5 mg/L 5 min EC50 = 21.3 mg/L 10 min EC50 = 25 mg/L 5 min	EC50: =800mg/L (24h, Daphnia magna)		
Propylene carbonate 108-32-7	ErC50 (72h): > 900mg/L (Desmodesmus subspicatus, OECD-201)	LC50 (96) h > 1000 mg/L (Cyprinus carpio, 67/548/EWG, Annex V, C.1.)	EC50 > 10000 mg/L 17 h	EC50 (48h): > 1000mg/L (Daphnia magna, OECD 202)		
Bisphenol-A-Epichlorhydrin	EC50 (72h) = 9.4	1.2 mg/l 96Hr	-	2.7 mg/l 48hr		

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drin Epoxy resin <= 700 MW 25068-38-6	mg/L (Scenedesmus capricornutum) EPA-660/3-75-0 09	(Oncorhynchus mykiss)		Daphia Magna		
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## 12.2. Persistence and degradability

**Persistence and degradability** No information available.

Methyl ethyl ketone (78-93-3)			
Method	Exposure time	Value	Results
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

## 12.3. Bioaccumulative potential

**Bioaccumulation**

### Component Information

Chemical name	Partition coefficient
Methyl ethyl ketone	0.3
Cyclohexanone	0.86
Propylene carbonate	-0.41
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	3.26

## 12.4. Mobility in soil

**Mobility in soil** No information available.

## 12.5. Results of PBT and vPvB assessment

**PBT and vPvB assessment** Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
Methyl ethyl ketone	Not PBT/vPvB
Cyclohexanone	Not PBT/vPvB
Propylene carbonate	Not PBT/vPvB
Bisphenol-A-Epichlorhydrin Epoxy resin <= 700 MW	Not PBT/vPvB

## 12.6. Endocrine disrupting properties

**Endocrine disrupting properties** Based on available data, the classification criteria are not met.

## 12.7. Other adverse effects

**Other adverse effects** No information available.

**PMT or vPvM properties** Based on available data, the classification criteria are not met.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Waste from residues/unused products** Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

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**European Waste Catalogue** 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances  
15 01 10\*: Packaging containing residues of or contaminated by dangerous substances

**Other information** Waste codes should be assigned by the user based on the application for which the product was used.

## SECTION 14: Transport information

**Note:** The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

### Land transport (ADR/RID)

14.1 UN number or ID number UN1133  
14.2 UN proper shipping name Adhesives  
14.3 Transport hazard class(es) 3  
Labels 3  
14.4 Packing group II  
Description UN1133, Adhesives, 3, II, (D/E)  
14.5 Environmental hazards No  
14.6 Special precautions for user  
Special Provisions 640D  
Classification code F1  
Tunnel restriction code (D/E)  
Limited quantity (LQ) 5 L  
ADR Hazard Id (Kemmler Number) 33

### IMDG

14.1 UN number or ID number UN1133  
14.2 UN proper shipping name Adhesives  
14.3 Transport hazard class(es) 3  
14.4 Packing group II  
Description UN1133, Adhesives, 3, II, (-9°C c.c.)  
14.5 Marine pollutant NP  
14.6 Special precautions for user  
Special Provisions None  
Limited Quantity (LQ) 5 L  
EmS-No. F-E, S-D

14.7 Maritime transport in bulk according to IMO instruments

Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

### Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number UN1133  
14.2 UN proper shipping name Adhesives  
14.3 Transport hazard class(es) 3  
14.4 Packing group II  
Description UN1133, Adhesives, 3, II  
14.5 Environmental hazards No  
14.6 Special precautions for user  
Special Provisions A3  
Limited quantity (LQ) 1 L  
ERG Code 3L

## SECTION 15: Regulatory information

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## 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

### Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

#### **SVHC: Substances of Very High Concern for Authorisation:**

This product does not contain candidate substances of very high concern at a concentration  $\geq 0.1\%$  (Regulation (EC) No. 1907/2006 (REACH), Article 59)

#### **EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction**

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

#### **Substance subject to authorisation per REACH Annex XIV**

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

#### **Export Notification requirements**

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

#### **Dangerous substance category per Seveso Directive (2012/18/EU)**

P5a - FLAMMABLE LIQUIDS

P5b - FLAMMABLE LIQUIDS

P5c - FLAMMABLE LIQUIDS

#### **Ozone-depleting substances (ODS) regulation (EC) 2024/590**

Not applicable

#### **Persistent Organic Pollutants**

Not applicable

#### **REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors**

Not applicable

### National regulations

## 15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at  $>10$  tpa. No Chemical Safety Assessment has been carried out for this mixture

## **SECTION 16: Other information**

### Key or legend to abbreviations and acronyms used in the safety data sheet

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## Full text of any hazard and/or precautionary statements referred to under Sections 2-15

H225 - Highly flammable liquid and vapour  
H226 - Flammable liquid and vapour  
H302 - Harmful if swallowed  
H312 - Harmful in contact with skin  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H319 - Causes serious eye irritation  
H332 - Harmful if inhaled  
H335 - May cause respiratory irritation  
H336 - May cause drowsiness or dizziness  
H411 - Toxic to aquatic life with long lasting effects

SVHC: Substances of Very High Concern for Authorisation:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances

vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances

STOT RE: Specific target organ toxicity - Repeated exposure

STOT SE: Specific target organ toxicity - Single exposure

EWC: European Waste Catalogue

LOW: List of Wastes (see <http://ec.europa.eu/environment/waste/framework/list.htm>)

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IATA: International Air Transport Association

ICAO: ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air

IMDG: International Maritime Dangerous Goods

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail

## Legend SECTION 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
AGW	Occupational exposure limit value	BGW	Biological limit value
Ceiling	Maximum limit value	Sk*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Chronic aquatic toxicity	Calculation method
Acute aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

## Key literature references and sources for data used to compile the SDS

European Food Safety Authority (EFSA)

European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA\_RAC)

European Chemicals Agency (ECHA) (ECHA\_API)

Environmental Protection Agency

Acute Exposure Guideline Level(s) (AEGl(s))

International Uniform Chemical Information Database (IUCLID)



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National Institute of Technology and Evaluation (NITE)  
NIOSH (National Institute for Occupational Safety and Health)  
Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications  
Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme  
Organisation for Economic Co-operation and Development Screening Information Data Set

<b>Prepared By</b>	Product Safety & Regulatory Affairs
<b>Revision date</b>	28-Mar-2025
<b>Training Advice</b>	Provide adequate information, instruction, and training for operator
<b>Further information</b>	No information available

**Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)**

Regulation (EC) No. 1907/2006 as amended by Regulation (EU) No. 2020/878, and Regulation (EC) No. 1272/2008

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**