SAFETY DATA SHEET

BOSTIK PVC CEMENT N BLUE
Revision Number 1.01

Revision date 19-Sep-2024
Supersedes date 08-Nov-2022

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name BOSTIK PVC CEMENT N BLUE

Product Code(s)
30840463
30840463; 30840465; 30840464; 30840488; 30840466

Other means of identification

Proper shipping name Adhesives

UN number or ID number UN1133

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Adhesives and/or sealants

Uses advised against No information available.

Details of manufacturer or importer

Supplier
Bostik Australia Pty Ltd
51-71 High Street,
Thomastown Victoria
Australia
Tel: 613 9279-9333
Fax: 613 9279-9342

ABN: 79 003 893 838

E-mail address au-bostik-sds@bostik.com

Emergency telephone number

Emergency telephone number 24-hr Emergency: 1800 033 111

Section 2: Hazard(s) identification

GHS Classification

Flammable liquids	Category 2 - (H225)
Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Specific target organ toxicity (single exposure)	Category 3 - (H335, H336)

Label elements

Flame
Exclamation mark
Corrosion

Signal word
DANGER

Hazard statements
H225 - Highly flammable liquid and vapor
H315 - Causes skin irritation
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
Repeated exposure may cause skin dryness or cracking

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Ground and bond container and receiving equipment
Use non-sparking tools
Take action to prevent static discharges
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Wear protective gloves/clothing and eye/face protection
Keep cool
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor
IF ON SKIN: Wash with plenty of water and soap
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash it before reuse
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Call a POISON CENTER or doctor if you feel unwell
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish
Precautionary Statements - Storage
Store in a well-ventilated place
Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification
May be harmful in contact with skin.
In use, may form flammable/explosive vapor-air mixture.

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

Poison Schedule Number 5

Label requirements in accordance with SUSMP
CAUTION
KEEP OUT OF REACH OF CHILDREN
READ SAFETY DIRECTIONS BEFORE OPENING OR USING

Section 3: Composition and information on ingredients, in accordance with Schedule 8

Substance

Not applicable

Mixture

Chemical name	CAS No.	Weight-%
Methyl ethyl ketone	78-93-3	15 - 40
Cyclohexanone	108-94-1	10 - 30
Acetone	67-64-1	10 - 30
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	0.1 - 1
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Emergency telephone number Poisons Information Center, Australia: 13 11 26
Poisons Information Center, New Zealand: 0800 764 766

Description of first aid measures

General advice Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical attention. Remove contact lenses, if present and easy to do. Continue rinsing.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing media Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Hazardous combustion products	Carbon oxides. Carbon dioxide (CO2). Hydrogen chloride. Hydrochloric Acid.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment	Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.
Methods for cleaning up	Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling	Use personal protection equipment. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. In case of insufficient ventilation, wear suitable respiratory equipment.
General hygiene considerations	Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and

clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Store locked up. Keep out of the reach of children.

Recommended storage temperature Keep at temperatures between 41 and 77 °F / 5 and 25 °C.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

This material is a scheduled poison and must be stored, maintained and used in accordance with the relevant regulations

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits

Chemical name	Australia
Methyl ethyl ketone 78-93-3	TWA: 150 ppm TWA: 445 mg/m³ STEL: 300 ppm STEL: 890 mg/m³
Cyclohexanone 108-94-1	TWA: 25 ppm TWA: 100 mg/m³
Acetone 67-64-1	TWA: 500 ppm TWA: 1185 mg/m³ STEL: 1000 ppm STEL: 2375 mg/m³

OEL as published by Safe Work Australia

Biological occupational exposure limits

Appropriate engineering controls

Engineering controls Showers, eyewash stations, and ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron. Antistatic boots.

Hand protection Wear suitable gloves. Impervious gloves.

Respiratory protection Organic gases and vapors filter conforming to EN 14387.

Environmental exposure controls No information available.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Liquid
Color	Blue
Odor	Ketone
Odor threshold	No information available

Property	**Values**	**Remarks • Method**
pH	No data available	Not applicable Insoluble in water
pH (as aqueous solution)	No data available	
Melting point / freezing point	No data available	
Initial boiling point and boiling range	56 °C	
Flash point	-4 °C	(Methyl ethyl ketone)
Evaporation rate	No data available	
Flammability	No data available	Flammable liquid
Flammability Limit in Air		
Upper flammability or explosive limits	11.5	
Lower flammability or explosive limits	1.8	
Vapor pressure	<110 kPa	@ 20 °C
Relative vapor density	> 1	
Relative density	0.94	
Water solubility	Insoluble in water	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Autoignition temperature	515 °C	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	600 900 mPa s	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other information

Solid content (%)	No information available
Liquid Density	No information available
VOC content	732 g/L

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid Heat, flames and sparks.

Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products Carbon oxides. Nitrogen oxides (NOx). Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye damage. May cause irreversible damage to eyes.

Skin contact Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms Redness. Burning. May cause blindness. May cause redness and tearing of the eyes. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	6,049.40
ATEmix (dermal)	4,335.00
ATEmix (inhalation-gas)	>20000
ATEmix (inhalation-vapor)	43.40
ATEmix (inhalation-dust/mist)	>5

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Cyclohexanone	=1535 mg/kg (Rattus)	= 947 mg/kg (Oryctolagus cuniculus)	=8000 ppm (Rattus) 4 h
Acetone	=5800 mg/kg (Rattus) 3000 mg/Kg (mouse)	>15800 mg/Kg (Rattus)	=79 mg/l(Rattus) 4 h
bis-[4-(2,3-epoxipropoxi)phenyl]propane	=11300 µL/kg (Rattus)	LD50 >2000 mg/Kg (Rattus)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Causes serious eye damage.

Component Information					
Methyl ethyl ketone (78-93-3)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Acetone (67-64-1)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Cyclohexanone 108-94-1			Group 3
bis-[4-(2,3-epoxipropoxi)phenyl]propane 1675-54-3			Group 3

Legend
IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause respiratory irritation. May cause drowsiness or dizziness.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella	LC50: 3130 - 3320mg/L (96h, Pimephales	EC50 = 3403 mg/L 30 min	EC50 48 h > 308 mg/L (Daphnia magna)

	subcapitata)	promelas)	EC50 = 3426 mg/L 5 min	
Cyclohexanone 108-94-1	EC50: =20mg/L (96h, Chlorella vulgaris)	LC50 96 h 481 - 578 mg/L (Pimephales promelas flow-through)	EC50 = 18.5 mg/L 5 min EC50 = 21.3 mg/L 10 min EC50 = 25 mg/L 5 min	EC50: =800mg/L (24h, Daphnia magna)
Acetone 67-64-1	-	LC50 96 h 4.74 - 6.33 mL/L (Oncorhynchus mykiss)	EC50 = 14500 mg/L 15 min	EC50 48 h 10294 - 17704 mg/L (Daphnia magna Static)
bis-[4-(2,3-epoxipropoxi) phenyl]propane 1675-54-3	EC50 (72h) = 9.4 mg/L (Scenedesmus capricornutum) EPA-660/3-75-009	1.5 mg/l 96Hr (Oncorhynchus mykiss) (OECD 203)	-	LD50 (48h) =2.7 mg/L (Daphnia magna) (OECD 202)

Persistence and degradability

Persistence and degradability No information available.

Component Information			
Methyl ethyl ketone (78-93-3)			
Method	**Exposure time**	**Value**	**Results**
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

Acetone (67-64-1)			
Method	**Exposure time**	**Value**	**Results**
OECD Test No. 301B: Ready Biodegradability: CO2 Evolution Test (TG 301 B)	28 days	biodegradation	91 % Readily biodegradable

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Methyl ethyl ketone 78-93-3	0.3
Cyclohexanone 108-94-1	0.86
Acetone 67-64-1	-0.24
bis-[4-(2,3-epoxipropoxi)phenyl]propane 1675-54-3	3.78

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products	Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

Section 14: Transport information

ADG

UN number or ID number	UN1133
UN proper shipping name	Adhesives
Transport hazard class(es)	3
Packing group	II
Environmental hazard	No
Limited quantity (LQ)	5 L
Description	UN1133, Adhesives, 3, II

Hazchem code •3YE

IATA

UN number or ID number	UN1133
Transport hazard class(es)	3
Packing group	II
ERG Code	3L
Special Provisions	A3
Limited quantity (LQ)	1 L
Description	UN1133, Adhesives, 3, II

IMDG

UN number or ID number	UN1133
Transport hazard class(es)	3
Packing group	II
EmS-No.	F-E, S-D
Limited Quantity (LQ)	5 L
Marine pollutant	NP
Description	UN1133, Adhesives, 3, II, (-4°C c.c.)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia
See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)
Poison Schedule Number 5

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

Major hazard (accident/incident planning) regulation
Verify that license requirements are met

Hazardous chemical	Threshold quantity (T)
Liquids that meet the criteria for Class 3 Packing Group II or III	50 000
Liquids with flash points <61°C kept above their boiling points at ambient conditions	200

National pollutant inventory
Subject to reporting requirement

Chemical name	National pollutant inventory
Methyl ethyl ketone 78-93-3	10 tonne/yr Threshold category 1
Cyclohexanone 108-94-1	20 MW Threshold category 2b total 60000 MWH Threshold category 2b total 1 tonne/h Threshold category 2a total 25 tonne/yr Threshold category 1a total 400 tonne/yr Threshold category 2a total 2000 tonne/yr Threshold category 2b total
Acetone 67-64-1	10 tonne/yr Threshold category 1

International Inventories

AIIC	Complies
NZIoC	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies

Legend:
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Europe

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACh) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorization:
This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Directive 2011/65/EU (EU RoHS 2), as amended by the Delegated Directive (EU) 2015/863 (EU RoHS 3)
This product does not contain Lead, Cadmium, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBB),

Polybrominated diphenyl ethers (PBDE), Bis(2-Ethylhexyl) phthalate (DEHP), Benzyl butyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) above the regulated limit mentioned in this regulation

Section 16: Any other relevant information

Prepared By Product Safety & Regulatory Affairs

Revision date 19-Sep-2024

Revision Note
***Indicates updated data since last publication.

Key or legend to abbreviations and acronyms used in the safety data sheet

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
C	Carcinogen		

Section 11: TOXICOLOGICAL INFORMATION
LD50 (lethal dose)
Section 12: Ecological information
EC50 (effective concentration)

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet