

In accordance with OSHA 29 CFR 1910.1200

GREENFUSION(TM)
Revision Number 4

Revision date 07-Feb-2024 Supersedes Date: 22-Jul-2020

## 1. Identification

#### 1.1. Product identifier

Product Name GREENFUSION(TM)

Other means of identification

Other information Not applicable

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives

Restrictions on use No information available

## 1.3. Details of the supplier of the safety data sheet

### **Responsible Party**

Bostik Inc.

11320 W. Watertown Plank Road Wauwatosa, Wisconsin 53226 USA

Phone: +1(800) 726-7845 (Domestic Toll Free) Phone: +1 (414) 774-2250 (International)

E-mail msds@bostik.com

1.4. Emergency telephone number

Emergency Telephone CHEMTREC (Chemical Transportation Emergency Center)

Chemtrec: 1-800-424-9300 (US), 1-703-527-3887 (Outside U.S.)

Rocky Mountain Poison Center: 1-866-767-5089

## 2. Hazard(s) identification

## 2.1. Classification of the substance or mixture

Respiratory sensitization	Category 1
Skin sensitization	Category 1
Reproductive toxicity	Category 1B

### Hazards not otherwise classified (HNOC)

Not applicable

#### 2.2. Label elements

## **EMERGENCY OVERVIEW**

#### Danger

## Hazard statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause an allergic skin reaction

May damage fertility or the unborn child

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Appearance Paste Physical state Liquid Odor No information available

### **Precautionary Statements - Prevention**

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Wear protective gloves/protective clothing/eye protection/face protection

Avoid breathing dust/fume/gas/mist/vapors/spray

In case of inadequate ventilation wear respiratory protection

Contaminated work clothing must not be allowed out of the workplace

### **Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention

IF ON SKIN: Wash with plenty of water and soap

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing

If experiencing respiratory symptoms: Call a POISON CENTER or doctor

#### **Precautionary Statements - Storage**

Store locked up

### **Precautionary Statements - Disposal**

Dispose of contents/ container to an approved waste disposal plant

#### Unknown acute toxicity

35 % of the mixture consists of ingredient(s) of unknown toxicity

#### 2.3. Other Information

Causes mild skin irritation.

## 3. Composition/information on ingredients

### 3.1. Substances

Not applicable.

#### <u>Mixture</u>

Chemical name	CAS No.	Weight-%
Limestone	1317-65-3	40 - 70
Methylenediphenyl diisocyanate	26447-40-5	0.1 - <1
Quartz	14808-60-7	0.1 - <1
Dibutyltin dilaurate	77-58-7	0.1 - <1
Benzenesulfonyl isocyanate, 4-methyl-	4083-64-1	0.1 - <1
N-(trichlloromethylthio)phthalimide	133-07-3	<0.1

<sup>\*</sup>The exact percentage (concentration) of composition has been withheld as a trade secret

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## 4. First-aid measures

#### 4.1. Description of first aid measures

General advice IF exposed or concerned: Get medical advice/attention. Show this safety data sheet to the

doctor in attendance.

Inhalation May cause allergic respiratory reaction. Remove to fresh air. If breathing is difficult, (trained

personnel should) give oxygen. If breathing has stopped, give artificial respiration. Get medical attention immediately. Avoid direct contact with skin. Use barrier to give

mouth-to-mouth resuscitation. Get immediate medical attention.

Eve contact Immediately flush with plenty of water, After initial flushing, remove any contact lenses and

continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms

persist, call a physician.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes

and shoes. Wash contaminated clothing before reuse. May cause sensitization by skin

contact. In the case of skin irritation or allergic reactions see a physician.

Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce Ingestion

vomiting. Get immediate medical advice/attention. May produce an allergic reaction.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to

protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Use personal protective equipment as required. See section 8 for more information.

4.2. Most important symptoms and effects, both acute and delayed

May cause allergy or asthma symptoms or breathing difficulties if inhaled. Coughing and/ or **Symptoms** 

wheezing. Itching. Rashes. Hives. Prolonged contact may cause redness and irritation.

**Effects of Exposure** No information available.

4.3. Indication of any immediate medical attention and special treatment needed

May cause sensitization in susceptible persons. Treat symptomatically. Note to physicians

## 5. Fire-fighting measures

5.1. Extinguishing media

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the

surrounding environment.

Large Fire CAUTION: Use of water spray when fighting fire may be inefficient.

Do not scatter spilled material with high pressure water streams. Unsuitable extinguishing media

5.2. Special hazards arising from the substance or mixture

Product is or contains a sensitizer. May cause sensitization by inhalation. May cause Specific hazards arising from the chemical

sensitization by skin contact.

Hazardous combustion products Carbon oxides. Sulfur oxides.

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**Explosion data** 

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH

(approved or equivalent) and full protective gear.

## 6. Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

spill/leak. Ensure adequate ventilation. Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid contact with skin, eyes or clothing. Wash thoroughly after handling.

**Other information** Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do

not flush into surface water or sanitary sewer system. See Section 12 for additional

Ecological Information.

### 6.3. Methods and material for containment and cleaning up

Methods for containment Keep from any possible contact with water. Prevent further leakage or spillage if safe to do

so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local /

national regulations (see Section 13).

Methods for cleaning up

Use personal protective equipment as required. Soak up with inert absorbent material. Take

up mechanically, placing in appropriate containers for disposal. Clean contaminated surface

thoroughly.

**Reference to other sections** See section 8 for more information. See section 13 for more information.

## 7. Handling and storage

## 7.1. Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Handle in accordance with good industrial

hygiene and safety practice. Do not eat, drink or smoke when using this product. Do not breathe dust/fume/gas/mist/vapors/spray. Ensure adequate ventilation. Provide extract ventilation to points where emissions occur. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact with skin, eyes or clothing. Wash thoroughly after

handling. Take off contaminated clothing and wash before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep out of the reach of children. Keep in properly labeled containers. Keep containers

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tightly closed in a dry, cool and well-ventilated place. Keep away from water or moist air.

Recommended storage temperature Keep at temperatures between 50 and 95 °F / 10 and 35 °C.

#### 7.3 References to other sections

Reference to other sections Section 10: STABILITY AND REACTIVITY

Section 13: DISPOSAL CONSIDERATIONS

## 8. Exposure controls/personal protection

### 8.1. Control parameters

**Exposure Limits** 

This product contains crystalline silica (quartz) in a non-respirable form. Inhalation of crystalline silica is unlikely to occur from exposure to this product. This product contains substances which in their raw state are powder form, however in this product they are in a non-respirable form. Inhalation of powder/dust particles is unlikely to occur from exposure to this product. The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Limestone 1317-65-3	-	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust
		fraction	
		(vacated) TWA: 15 mg/m³ total dust	
		(vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	
Methylenediphenyl diisocyanate 26447-40-5	-	Ceiling: 0.02 ppm Ceiling: 0.2 mg/m <sup>3</sup>	-
Quartz	TWA: 0.025 mg/m³ respirable		IDLH: 50 mg/m³ respirable dust
14808-60-7	particulate matter	(vacated) TWA: 0.1 mg/m <sup>3</sup>	TWA: 0.05 mg/m <sup>3</sup> respirable
		respirable dust	dust
		: (250)/(%SiO2 + 5) mppcf TWA respirable fraction	
		: (10)/(%SiO2 + 2) mg/m <sup>3</sup>	
		TWA respirable fraction	
Dibutyltin dilaurate	TWA: 0.1 mg/m <sup>3</sup> Sn	TWA: 0.1 mg/m <sup>3</sup> Sn	IDLH: 25 mg/m <sup>3</sup> Sn
77-58-7	STEL: 0.2 mg/m³ Sn	(vacated) TWA: 0.1 mg/m <sup>3</sup> Sn	TWA: 0.1 mg/m <sup>3</sup> except
	Sk*	(vacated) S*	Cyhexatin Sn
N-(trichlloromethylthio)phthalimi		-	-
de	particulate matter		
133-07-3	dermal sensitizer		

Chemical name	Argentina	Brazil	Chile	Colombia
Limestone	TWA: 10 mg/m <sup>3</sup>	-	LPP: 7 mg/m <sup>3</sup>	-
1317-65-3	-		LPP: 5 mg/m <sup>3</sup>	
Methylenediphenyl diisocyanate	TWA: 0.005 ppm	-	LPP: 0.004 ppm	-
26447-40-5			LPP: 0.045 mg/m <sup>3</sup>	
Quartz	TWA: 0.05 mg/m <sup>3</sup>	TWA: 0.025 mg/m <sup>3</sup>	LPP: 0.08 mg/m <sup>3</sup>	TWA: 0.025mg/m <sup>3</sup>
14808-60-7	_	_	_	-
Dibutyltin dilaurate	TWA: 0.1 mg/m <sup>3</sup>	TWA: 0.1 mg/m <sup>3</sup>	LPP: 0.09 mg/m <sup>3</sup>	STEL: 0.2mg/m <sup>3</sup>

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77-58-7	STEL: 0.2 mg/m³ Sk*	STEL: 0.2 mg/m <sup>3</sup>	Sk*	TWA: 0.1mg/m³
N-(trichlloromethylthio)phthalimi de 133-07-3	-	TWA: 1 mg/m <sup>3</sup>	-	TWA: 1mg/m³

Chemical name	Costa Rica	Peru	Uruguay	Venezuela
Methylenediphenyl diisocyanate 26447-40-5	TWA: 0.005ppm	-	-	-
Quartz 14808-60-7	TWA: 0.025mg/m <sup>3</sup>	TWA: 0.05mg/m <sup>3</sup>	0.025 mg/m <sup>3</sup> TWA (respirable particulate matter)	TWA: 0.025 mg/m <sup>3</sup>
Dibutyltin dilaurate 77-58-7	TWA: 0.1mg/m³ STEL: 0.2mg/m³	STEL: 0.2mg/m <sup>3</sup> TWA: 0.1mg/m <sup>3</sup>	0.2 mg/m³ STEL (as Sn) 0.1 mg/m³ TWA (as Sn)	Skin STEL: 0.2 mg/m³ TWA: 0.1 mg/m³
N-(trichlloromethylthio)phthalimi de 133-07-3	-	-	1 mg/m³ TWA (inhalable particulate matter)	-

#### 8.2. Exposure controls

**OTHER INFORMATION** Small amounts of methanol (CAS 67-56-1) are formed by hydrolysis and released upon

curing.

## **Appropriate engineering controls**

Engineering controls Showers

Eyewash stations Ventilation systems.

## Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). Avoid contact with eyes.

Hand protection Wear suitable chemical resistant gloves. The selection of suitable gloves does not only

depend on the material, but also on further marks of quality and various manufacturers.

**Skin and body protection**Wear suitable protective clothing.

**Respiratory protection** Use appropriate respiratory protection.

General hygiene considerations Wear suitable gloves and eye/face protection. Handle in accordance with good industrial

hygiene and safety practice. Do not eat, drink or smoke when using this product. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. Wash hands before breaks and immediately after handling the product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Regular cleaning of

equipment, work area and clothing is recommended.

## 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

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Physical stateLiquidAppearancePasteColorGray

Odor No information available Odor threshold No information available

Property Values Remarks • Method

pHNo data availableNone knownpH (as aqueous solution)No data availableNone knownMelting point / freezing pointNo data availableNone knownInitial boiling point and boiling rangeNo data availableNone known

Flash point > 93.28 °C / 199.9 °F

**Evaporation rate** No data available None known

Flammability No data available

Flammability Limit in Air None known

No data available

**Upper flammability or explosive** No data available

limits

Lower flammability or explosive limits

No data available Vapor pressure None known Relative vapor density No data available None known No data available Relative density None known Water solubility No data available None known Solubility(ies) No data available None known **Partition coefficient** No data available None known **Autoignition temperature** No data available None known No data available **Decomposition temperature** None known Kinematic viscosity No data available None known Dynamic viscosity No data available None known

9.2. Other information

Explosive properties

Oxidizing properties

No information available
No information available
No information available

Solid content (%) 100.0

Softening point No information available Molecular weight No information available

VOC content
Density 1.72 g/cm³

Bulk density No information available

No information available

## 10. Stability and reactivity

10.1. Reactivity

**Reactivity** No information available.

10.2. Chemical stability

Chemical stability Reacts with water.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

**Hazardous polymerization** Hazardous polymerization may occur.

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10.4. Conditions to avoid

Conditions to avoid Extremes of temperature and direct sunlight. Exposure to air or moisture over prolonged

periods. Exposure to water.

10.5. Incompatible materials

Incompatible materials Water. Strong bases. Strong oxidizing agents. Finely powdered metals.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide Carbon dioxide (CO2) Nitrogen oxides (NOx) Hydrogen cyanide Thermal

decomposition can lead to release of irritating and toxic gases and vapors

## 11. Toxicological information

### 11.1. Information on toxicological effects

#### **Product Information**

**Inhalation** Specific test data for the substance or mixture is not available. May cause sensitization in

susceptible persons. (based on components).

Eye contact Based on available data, the classification criteria are not met.

**Skin contact** Specific test data for the substance or mixture is not available. Repeated or prolonged skin

contact may cause allergic reactions with susceptible persons. (based on components).

May cause sensitization by skin contact. Causes mild skin irritation.

Ingestion Specific test data for the substance or mixture is not available. May cause additional affects

as listed under "Inhalation".

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling

of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing.

Coughing and/ or wheezing. Itching. Rashes. Hives. Prolonged contact may cause redness

and irritation.

**Acute toxicity** 

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) >5000 mg/kg
ATEmix (dermal) >5000 mg/kg
ATEmix (inhalation-gas) >20000 ppm
ATEmix (inhalation-dust/mist) >5 mg/l
ATEmix (inhalation-vapor) >20 mg/l

#### Unknown acute toxicity

### **Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Limestone	>5000 mg/kg (Rattus)	-	-
1317-65-3			

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Methylenediphenyl diisocyanate 26447-40-5	>10000 mg/kg (Rattus)	> 10000 mg/kg (Oryctolagus cuniculus)	=490 mg/m³ (Rattus) 4 h
Quartz 14808-60-7	>2000 mg/kg (Rattus)	-	-
Dibutyltin dilaurate 77-58-7	=2071 mg/kg (Rattus) OECD 401	> 2000 mg/kg (Rattus)	-
Benzenesulfonyl isocyanate, 4-methyl- 4083-64-1	=2234 mg/kg (Rattus)	LD 50 (Rattus) > 2000 mg/kg OECD 402	>640 ppm (Rattus) 1 h
N-(trichlloromethylthio)phthalimi de 133-07-3	=2636 mg/kg (Rattus)	> 22600 mg/kg (Oryctolagus cuniculus) > 5000 mg/kg (Rattus)	>0.48 g/m³ (Rattus) 4 h > 5 g/m³ (Rattus) 2 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes mild skin irritation.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an

allergic skin reaction.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** This product contains substances which in their raw state are powder form, however in this

product they are in a non-respirable form. Inhalation of powder/dust particles is unlikely to

occur from exposure to this product.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Methylenediphenyl	-	Group 3	-	-
diisocyanate				
26447-40-5				
Quartz	A2	Group 1	Known	X
14808-60-7				
N-(trichlloromethylthio)ph	A3	-	-	-
thalimide				
133-07-3				

Leaend

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Methylenediphenyl diisocyanate (26447-40-5)

Method	Species	Results
	in vivo	Limited evidence of a carcinogenic effect

Reproductive toxicity Contains a known or suspected reproductive toxin. Classification based on data available

for ingredients. May damage fertility or the unborn child.

STOT - single exposure Based on available data, the classification criteria are not met.

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STOT - repeated exposure Based on available data, the classification criteria are not met.

Target organ effects Respiratory system, Eyes, Skin.

**Aspiration hazard** Based on available data, the classification criteria are not met.

Other adverse effects No information available.

Interactive effects No information available.

## 12. Ecological information

### 12.1. Toxicity

#### **Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Limestone	CE50 (72h) >200mg/L	CL50 (96h)>10000mg/L	-	CE50 (48h) >1000 mg/L
1317-65-3	Algae (Desmondesmus subspicatus)	(Oncorhynchus mykiss)		Daphnia Magna
Methylenediphenyl diisocyanate 26447-40-5	EC50: =3230mg/L (96h, Skeletonema costatum)	-	-	EC50: >1000mg/L (24h, Daphnia magna)
Dibutyltin dilaurate 77-58-7	EC50 1 (72h) mg/L (desmodesmus subspicatus)	LC50: =2mg/L (48h, Oryzias latipes)	-	0,463 (48h) mg/L (daphnia magma)

## 12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

**Bioaccumulation** There is no data for this product.

**Component Information** 

Chemical name	Partition coefficient
Limestone 1317-65-3	0.9
Methylenediphenyl diisocyanate 26447-40-5	4.5
Dibutyltin dilaurate 77-58-7	4.44
Benzenesulfonyl isocyanate, 4-methyl- 4083-64-1	0.6

## 12.4. Mobility in soil

**Mobility** No information available.

Other adverse effects

Other adverse effects No information available.

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## 13. Disposal considerations

#### 13.1. Waste treatment methods

Waste from residues/unused

products

It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and

disposal methods in compliance with applicable regulations.

**Contaminated packaging** Dispose of in accordance with federal, state and local regulations.

## 14. Transport information

Note: Keep from freezing.

DOTNot regulatedIATANot regulatedIMDGNot regulated

## 15. Regulatory information

#### International Inventories

TSCA	Listed
DSL	Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL - Canadian Domestic Substances List

**Listed** - The components of this product are either listed or exempt from listing on inventory.

Not Listed - One or more components of this product are not listed on inventory.

## **US Federal Regulations**

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	CAS No.	SARA 313 - Threshold Values %
Methylenediphenyl diisocyanate	26447-40-5	1.0
N-(trichlloromethylthio)phthalimide	133-07-3	1.0

### SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

#### Europe

#### Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU

This product does not contain Lead, Cadmium, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated

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diphenyl ethers (PBDE), Bis(2-Ethylhexyl) phthalate (DEHP), Benzyl butyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) above the regulated limit mentioned in this regulation. This document is based on the information given to us by our own suppliers at the date of this document.

### **SVHC: Substances of Very High Concern for Authorization:**

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

## 16. Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average) STEL STEL (Short Term Exposure Limit)

Ceiling Maximum limit value Sk\* Skin designation

Prepared By Product Safety & Regulatory Affairs.

Revision date 07-Feb-2024

**Revision Note** No information available.

#### **Disclaimer**

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The Company adheres to a strict policy that applies to the use of any of its products in medical device applications. This policy can be found at

https://www.arkema.com/global/en/social-responsibility/innovation-and-sustainable-solutions/responsible-product-mana gement/medical-device-policy/ which is incorporated herein by reference and made a part hereof. Except as expressly authorized, the Company (i) has designated specific medical grade compositions for products used in medical device applications and Company products not so designated are not authorized for use in medical device applications and (ii) strictly prohibits the use of any of its products in medical device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Company does not design, manufacture and/or directly sell any medical devices. The Company does not co-design, or offer assistance to any purchaser of its products, in their design, manufacture and/or sale of products for medical devices. It is the sole responsibility of the manufacturer of medical devices to determine the suitability of all raw material, products and components, including any medical grade products, in order to ensure that the medical device is safe for end-use and complies with all applicable legal and regulatory requirements and to conduct all necessary tests and inspections.

**End of Safety Data Sheet** 

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