



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

SIROFLEX MITRE BOND - ADHESIVE
Supersedes date 10-Mar-2023

Revision date 08-Aug-2024
Revision Number 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name SIROFLEX MITRE BOND - ADHESIVE
Pure substance/mixture Substance
EC No (EU Index No) 230-391-5
(607-236-00-9)
CAS No. 7085-85-0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesive This product is a cyanoacrylate-based adhesive
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Specific target organ toxicity (single exposure)	Category 3 - (H335)
Category 3 Respiratory irritation	

2.2. Label elements

Contains ethyl-2-cyanoacrylate

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Signal word
Warning

Hazard statements

H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.

EU Specific Hazard Statements

EUH202 - Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children

Precautionary Statements - EU (§28, 1272/2008)

P102 - Keep out of reach of children
P261 - Avoid breathing mist/vapours/spray
P280 - Wear protective gloves and eye protection
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

2.3. Other hazards

Harmful to aquatic life. Polymerises with evolution of heat. Bonds skin and eyes in seconds.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical name	EC No (EU Index No).	CAS No..	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	REACH registration number
ethyl-2-cyanoacrylate 80 - 100 %	230-391-5 (607-236-00-9)	7085-85-0	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335)	STOT SE 3 :: C>=10%	-	-	01-2119527766-29-XXXX
Hydroquinone 0.05 - <0.1 %	204-617-8 (604-005-00-4)	123-31-9	Acute Tox. 4 (H302) Eye Dam. 1 (H318) Skin Sens. 1 (H317) Muta. 2 (H341) Carc. 2 (H351) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)	-	10	1	01-2119524016-51-XXXX

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

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If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No (EU Index No)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
ethyl-2-cyanoacrylate	230-391-5 (607-236-00-9)	7085-85-0	-	-	-	-	-
Hydroquinone	204-617-8 (604-005-00-4)	123-31-9	390	-	-	-	-

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	If eyelids are bonded closed or if skin to skin or skin to clothing bonding has occurred, release bonding by covering affected area with a pad wetted with warm water. Do not force eyes or any bonded skin apart. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	If eyelids are bonded closed or if skin to skin or skin to clothing bonding has occurred, release bonding by covering affected area with a pad wetted with warm water. Do not force eyes or any bonded skin apart. Wash off immediately with soap and plenty of water for at least 15 minutes. Allow acetone or warm water to penetrate the bond and gently attempt to move bonded areas without pulling the skin away from bonded area. Do not remove clothing if adhering to skin. Polymerises with evolution of heat.
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	May cause redness and tearing of the eyes. Burning sensation.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	No information available.
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SECTION 5: Firefighting measures

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5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Bonds skin and eyes in seconds.

Hazardous combustion products Nitrogen oxides (NO_x).

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing. See section 8 for more information.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off floor.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Use personal protection equipment. Do not eat, drink or smoke when using this product. See section 8 for more information. Take off contaminated clothing and wash it before reuse. Ensure adequate ventilation. Avoid breathing vapours or mists. In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this

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product. Avoid contact with skin, eyes or clothing.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Recommended storage temperature For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C. Do not freeze.

7.3. Specific end use(s)

Specific use(s)
This product is a cyanoacrylate-based adhesive. Adhesive.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
ethyl-2-cyanoacrylate 7085-85-0	-	STEL: 0.3 ppm STEL: 1.5 mg/m ³
Hydroquinone 123-31-9	-	TWA: 0.5 mg/m ³ STEL: 1.5 mg/m ³

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Hydroquinone (123-31-9)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	3.33 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	2.1 mg/m ³	

Derived No Effect Level (DNEL)			
Hydroquinone (123-31-9)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	1.66 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	1.05 mg/m ³	
Consumer Long term Systemic health effects	Oral	0.6 mg/kg bw/d	

Predicted No Effect Concentration No information available.

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(PNEC)

Predicted No Effect Concentration (PNEC)	
Hydroquinone (123-31-9)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.57 µg/l
Freshwater - intermittent	1.34 µg/l
Marine water	0.057 µg/l
Freshwater sediment	0.0049 mg/kg dry weight
Marine sediment	0.00049 mg/kg dry weight
Soil	0.00064 mg/kg dry weight
Sewage treatment plant	0.71 mg/l

8.2. Exposure controls

Engineering controls	Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.
Personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Hand protection	Recommended Use: Nitrile rubber. Glove thickness > 0.4 mm. Latex gloves. Polyethylene. Polypropylene. Glove thickness >= 0.15 mm. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	None under normal use conditions.
Environmental exposure controls	Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid	
Colour	Clear, colourless	
Odour	Characteristic.	
Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 149 °C	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	80 - 93.4 °C	CC (closed cup)
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	
Water solubility	Reacts with water.	Polymerisation can occur
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	0.7	@ 50 °C bar
Relative density	No data available	None known
Bulk density	No data available	
Density	1.05	
Relative vapour density	No data available	None known
Particle characteristics		

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Particle Size No information available
Particle Size Distribution No information available

9.2. Other information

Solid content (%) No information available
VOC content No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Protect from moisture.

10.5. Incompatible materials

Incompatible materials Alcohols. Alkali. Amines. Water.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.

Eye contact Specific test data for the substance or mixture is not available. Bonds skin and eyes in seconds. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

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Skin contact Specific test data for the substance or mixture is not available. Bonds skin and eyes in seconds. Causes skin irritation. (based on components).

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
ethyl-2-cyanoacrylate	>5000 mg/kg (Rattus) OECD 401	>2000 mg/Kg (Oryctolagus cuniculus) OECD 402	<21.1 mg/L (Rattus) 1 h
Hydroquinone	390 mg/kg (Rattus)	= 74800 mg/kg (Oryctolagus cuniculus)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Component Information
Hydroquinone (123-31-9)

Method	Species	Results
OECD Test No. 476: In Vitro Mammalian Cell Gene Mutation Tests using the Hprt and xprt genes	Mouse	Mutagenic

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Chemical name	European Union
Hydroquinone	Muta. 2

Carcinogenicity Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component Information
Hydroquinone (123-31-9)

Method	Species	Results
OECD Test No. 453: Combined Chronic Toxicity/Carcinogenicity Studies	Rat	Limited evidence of a carcinogenic effect

Chemical name	European Union
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Hydroquinone	Carc. 2
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Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
ethyl-2-cyanoacrylate 7085-85-0	polymerizes	polymerizes	-	-		
Hydroquinone 123-31-9	EC50: =0.335mg/L (72h, Pseudokirchneriella subcapitata)	LC50 96 h = 0.044 mg/L (Oncorhynchus mykiss flow-through)	EC50 = 0.038 mg/L 15 min EC50 = 0.0382 mg/L 30 min EC50 = 0.042 mg/L 5 min EC50 = 23.75 mg/L 60 min	EC50: =0.29mg/L (48h, Daphnia magna)	10	1

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Hydroquinone	0.59

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

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PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
ethyl-2-cyanoacrylate	The substance is not PBT / vPvB
Hydroquinone	The substance is not PBT / vPvB

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: Applies only during air transport.

Land transport (ADR/RID)

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name -
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards No
14.6 Special precautions for user
Special Provisions None

IMDG

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Marine pollutant NP
14.6 Special precautions for user
Special Provisions None

14.7 Maritime transport in bulk according to IMO instruments

Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number UN3334
14.2 UN proper shipping name Aviation regulated liquid, n.o.s. (ethyl-2-cyanoacrylate)

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14.3 Transport hazard class(es)	9
14.4 Packing group	III
Description	UN3334, Aviation regulated liquid, n.o.s. (ethyl-2-cyanoacrylate), 9, III
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	A27
Limited quantity (LQ)	30 kg G
ERG Code	9A

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

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Full text of H-Statements referred to under section 3

H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H341 - Suspected of causing genetic defects
H351 - Suspected of causing cancer
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 08-Aug-2024

Indication of changes

Revision note Not applicable.
Training Advice No information available
Further information No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet